

ICE-CUBE MACHINES

**N25 - N35 - N45 - N55
N50BI - N70 - N90 - N140**

Air and water - cooled versions



R 134a



OUR MACHINES CONFORM TO EC STANDARD 73/23 CEE - 89/336

Icematic®

SERVICE MANUAL

Cod. 71503026/0 GB - 09/2000 - Rev. 000

Icematic®

ISTRUZIONI D'USO

HOW TO USE IT

NOTICE D'EMPLOI

GEBRAUCHSANWEISUNG

GEBRUIKSAANWIJZING

ISTRUCCIONES PARA EL USO

MANUAL DE USO

BRUKSANVISNING

BRUKSANVISNING

BRUGSANVISNING

KÄTTÖHJE

ΟΔΗΓΙΕΣ ΧΡΗΣΕΩΣ

HOW TO USE IT

(如何使用)

FABBRICATORI DI GHIACCIO

ICEMAKING MACHINES

EISMASCHINEN

PRODUCTEURS DE GLACE

IJSPRODUCERS

FABRICADORES DE HIELO

PRODUTORES DE GELO

ISMASKINERNE

ISMASKIN

ISLAGING SMASKINENE

JÄÄKUUTIOK ONEILLA

ΜΗΧΑΝΕΣ ΠΑΡΑΓΩΓΗΣ ΜΑΓΟΥ

ICEMAKING MACHINES

(制冰机)

N25 S

N25 L

N35 S

N45 S

N45 L

N55 S

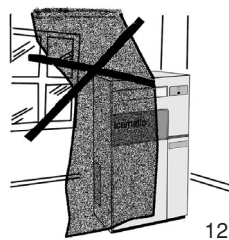
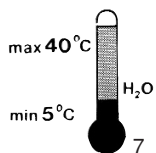
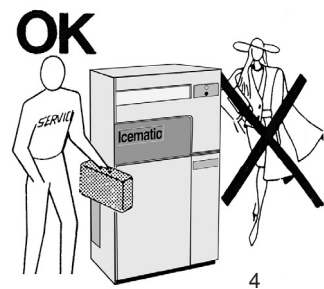
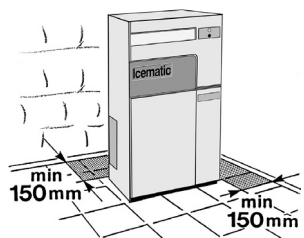
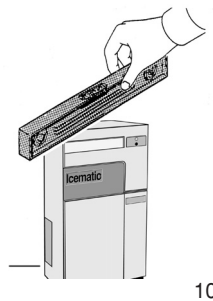
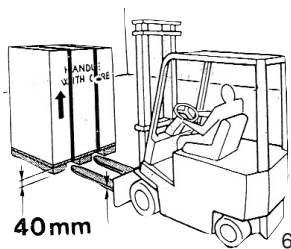
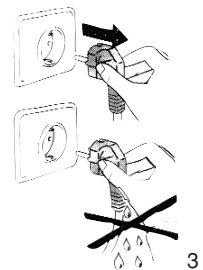
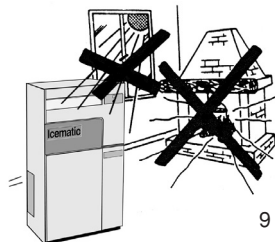
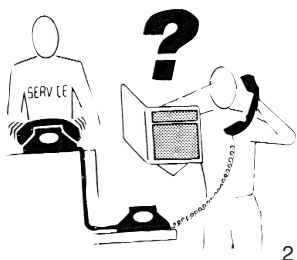
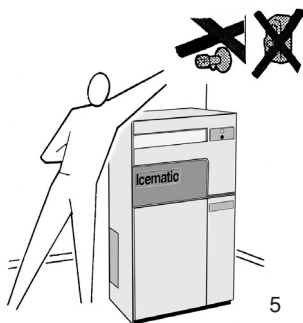
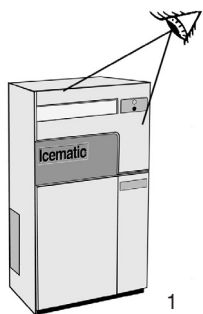
N55 L

N70 S

N90 S

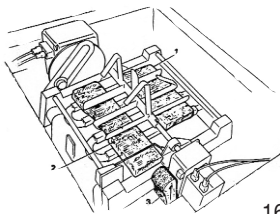
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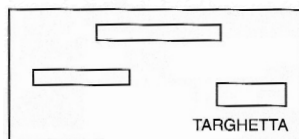




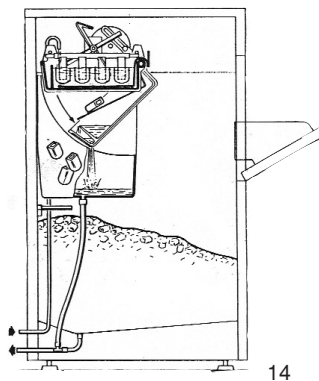
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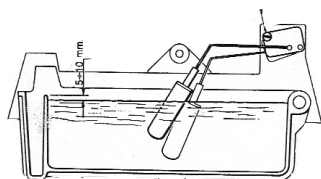
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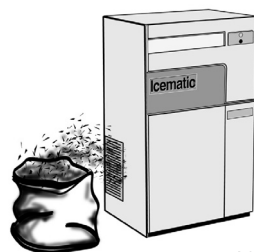
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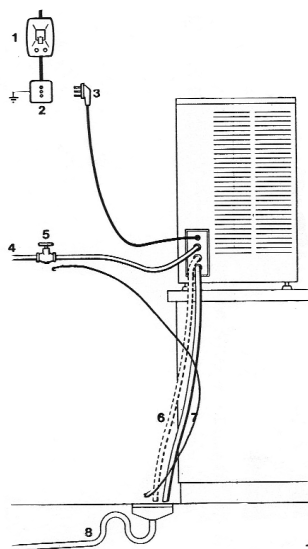
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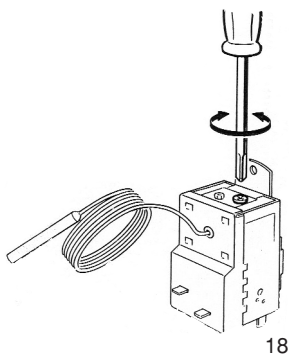
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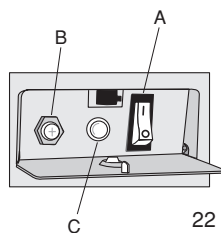
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ATTENTION !!!

LES OPÉRATIONS SUIVANTES AINSI QUE CELLES MISES EN ÉVIDENCE PAR LE SYMBOLE SUR LE COTÉ SONT STRICTEMENT DÉFENDUES A TOUS CEUX QUI UTILISENT LA MACHINE. CES OPÉRATIONS NE PEUVENT ÊTRE EFFECTUÉES QUE PAR UN INSTALLATEUR DIPLOMÉ.

- 1. RACCORDEMENTS ÉLECTRIQUES**
- 2. RACCORDEMENTS À L'ALIMENTATION D'EAU**
- 3. INSTALLATION DE L'APPAREIL**
- 4. ESSAI DE LA MACHINE**
- 5. INTERVENTIONS DE RÉPARATION DE TOUS COMPOSANTS
ET ORGANES DE LA MACHINE**
- 6. DÉMONTAGE DE LA MACHINE OU DES COMPOSANTS**
- 7. INTERVENTIONS DE RÉGULATION ET CALIBRAGE**
- 8. NETTOYAGE ET ENTRETIEN DES COMPOSANTS:**

**ÉLECTRIQUES,
ÉLECTRONIQUES,
MÉCANIQUES,
FRIGORIFIQUES.**

F B L INFORMATIONS GENERALES

Les producteurs de glace ont reçu l'approbation VDE et GS dont les symboles sont appliqués sur l'emballage, la plaque d'immatriculation et la carrosserie (fig. n° 13).

CE
NOS PRODUITS SUIVENT LA DIRECTIVE BASSE TENSION 73/23/CEE - 89/336/CEE ET REPORTENT DONC LA MARQUE SUR LA COUVERTURE DU LIVRET.

⊗ INSTALLATION

Avant de faire fonctionner le producteur de glace en cubes, exécuter les opérations suivantes:

- 1) Contrôler que l'appareil n'ait subi aucun dommage pendant le transport (fig. n° 1).
- 2) Extraire du dépôt tous les accessoires livrés avec la machine: tuyau d'alimentation, enveloppe de documentation, pieds (pour le modèle N30) et pelle à glace.
- 3) Nettoyer l'intérieur du dépôt avec une éponge humidifiée d'eau tiède avec un peu de bicarbonate de soude; rincer avec de l'eau pure et essuyer avec soin.
- 4) Placer l'appareil à l'emplacement définitif en assurant que celui-ci soit à niveau (fig. n° 10).

ATTENTION:

Avant de choisir la pièce dans laquelle installer l'appareil, il est nécessaire de s'assurer que:

- a) la température ambiante ne descende pas au-dessous de 10°C et ne dépasse pas les 40°C (fig. n° 7).
- b) la température de l'eau d'alimentation ne soit pas inférieure à 5°C et ne dépasse pas les 40°C.
- c) la pression de l'eau d'alimentation ne soit pas inférieur à 1 atmosphère et ne dépasse pas les 5 atm. Si la pression dépasse les 5 atm. il faut prévoir la pose d'un réducteur de pression sur l'alimentation d'eau de la machine (fig. n° 8).
- d) la machine soit éloignée des sources de chaleur et en position bien aérée (fig. n° 9).

5) Effectuer les raccordements à l'alimentation d'eau avant ceux à l'électricité.

6) Relier le tuyau d'alimentation de 3/4 livré avec la machine, à l'alimentation d'eau froide potable. Pour des raisons d'utilité et de sécurité, il est conseillé de monter un robinet d'arrêt (que nous ne fournissons pas) (fig. n° 15: 1. interrupteur; 2. prise; 3. fiche; 4. alimentation d'eau; 5. robinet; 6. écoulement d'eau du condensateur: version refroidissement par eau; 7. écoulement d'eau du dépôt; 8. écoulement d'eau avec siphon ouvert).

7) Monter sur le raccord d'évacuation d'eau de l'appareil un tuyau flexible en plastique ayant un diamètre intérieur de 20 mm. et une longueur permettant son raccordement à l'égoût (non supérieure à 1 mètre de l'appareil) (fig. n° 15).

- Installer la machine dans une position telle que la ventilation du groupe frigorifique ne soit pas empêchée (seulement pour les machines refroidies par l'air) (fig. n° 11).
- Ne pas installer la machines dans des locaux poussiéreux car un engorgement rapide du condensateur du groupe frigorifique peut se produire (seulement pour les machines refroidies par l'air) (fig. n° 20).
- Dans le cas où la machine est installée dans des zones où l'eau potable a un haut niveau de sels en solution, suivre les instructions du constructeur pour limiter l'inconvénient au minimum.
- Pour éviter que la glace absorbe des odeurs et des saveurs mauvaises, ne pas conserver dans le récipient les aliments, les bouteilles et d'autres choses.
- Pendant le fonctionnement normal, ne pas laisser ouverte la porte du récipient de la glace.

⊗ MISE EN MARCHÉ

Avant de mettre le producteur de glace en marche, effectuer les opérations suivantes:

1) regarder les dessins.

a) retirer le couvercle après avoir enlevé les deux vis de fixation.

b) débloquer le motoréducteur, les palettes et le flotteur en enlevant les arrêts 1, 2, 3, placés à l'usine pour immobiliser les pièces pendant le transport (fig. n° 16).

Dans les versions avec refroidissement à eau, relier aussi à l'écoulement le deuxième raccord qui évacue l'eau provenant du condensateur.

Pour un débit parfait de l'eau de l'appareil, prévoir une pente minimum de 3% de la tuyauterie en contrôlant que cette dernière ne subisse pas d'engorgements ou d'étranglement.

Il est opportun que la tuyauterie déverse dans un siphon ouvert (fig. n° 15).

2) Avant le branchement électrique s'assurer que le voltage du secteur corresponde à celui indiqué sur la plaque placée sur le socle de la machine.

La variation de tension maximum tolérée est de $\pm 10\%$ par rapport à la valeur nominale.

Prévoir un circuit d'alimentation à la machine, avec son propre interrupteur général bipolaire ayant une ouverture des contacts d'au moins 3 mm., avec un fusible ou protection automatique et une prise électrique avec mise à la terre.

Respecter l'ampérage indiqué sur la plaque signalétique (fig. n° 19). La prise doit être abilement faisable.

Pour allumer et éteindre l'appareil, il suffit de presser l'interrupteur ON/OFF.

Le bouton de RESET existe seulement sur les modèles avec refroidissement à eau.

Dans le cas où la lampe témoin d'alarme soit allumée, il faut presser le bouton de RESET

placé à l'intérieur du volet (fig. n° 22).

La lampe témoin d'alarme s'allume s'il manque de l'eau pour le refroidissement du condensateur ou à cause d'un problème de condensation

Fig. 22 - interrupteur ON/OFF (A)

- Bouton de RESET (B)

- Lampe Témoin d'alarme (C).

IL DOIT Y AVOIR DANS L'INSTALLATION ÉLECTRIQUE UN INTERRUPTEUR DIFFÉRENTIEL (DISPOSITIF DE SÉCURITÉ).

ATTENTION:

Ne pas mettre l'appareil en fonction avant l'intervention du technicien (fig. n° 4).

FOCTIONNEMENT

Les machines à glace en cubes sont particulièrement compactes et peuvent donc facilement s'adapter à l'ameublement de n'importe quel local.

Les cubes de glace se forment autour des tiges de l'évaporateur immergées dans un bac rempli d'eau agitée en permanence par des palettes tournantes.

Le niveau de l'eau dans le bac est maintenu constant par un flotteur relié à un micro contact qui commande l'ouverture d'une électrovanne d'entrée d'eau.

Lorsque que les cubes ont la dimension prévue ils touchent les palettes agitantes et provoquent l'oscillation du motoréducteur. Ce dernier sollicite un micro contact qui, par l'intermédiaire d'un relais, provoque en même temps:

- l'envoi de gaz chaud à l'évaporateur par l'ouverture d'une électrovanne, qui cause le détachement graduel des cubes des tiges de l'évaporateur.

- le renversement du bac à eau relié à un motoréducteur par un levier.

Dès que les cubes sont détachés, ils glissent sur une grille inclinée placée à l'intérieur du bac et tombent dans le dépôt qui se trouve en-dessous.

L'eau qui reste dans le bac est recueillie dans un récipient situé sur une côté du dépôt et s'écoule vers une évacuation

reliée à l'égoût.

Après environ une minute le bac revient automatiquement en position horizontale et se remplit d'eau jusqu'au niveau établi. Pendant ce temps, la vanne à gaz chaud se referme et le cycle de formation de la glace reprend normalement; le temps d'un cycle complet peut varier d'environ 15' à 25' en fonction de la température de l'eau et celle de la pièce.

La quantité de glace dans la réserve est contrôlée par le bulbe du thermostat fixé sur une paroi; lorsque les cubes arrivent au niveau du bulbe l'appareil s'arrête automatiquement. Après quelques prélèvements de glace permettent de libérer le bulbe du contact avec les cubes, la machine reprendra sa production normale.

NOTA:

Après les prélèvements, libérer le bulbe de contrôle des éventuels résidus de glace pour permettre une reprise plus rapide de la production.

⊗ INFORMATIONS POUR LE SERVICE

LES OPERATIONS SUIVANTES DOIVENT ÊTRE EFFECTUÉES UNIQUEMENT PAR LE PERSONNEL QUALIFIÉ DU DISTRIBUTEUR ICEMATIC LOCAL (fig. n° 2).

- 1) Contrôler que le robinet d'alimentation d'eau soit ouvert, ensuite introduire la prise électrique de la machine à la prise de courant et enclencher l'interrupteur. La machine commence à fonctionner automatiquement (fig. n° 14) après avoir pressé le bouton de démarrage ON/OFF (fig. n° 22).
- 2) Contrôler que l'eau arrive au bac, que le flotteur arrête le débit d'eau avant le débordement du bac et qu'il n'y ait pas de perte sur l'installation et les conduites d'eau. Le niveau normal de l'eau dans le bac se situe à 5 - 10 mm des bords. Le réglage du niveau de l'eau s'effectue en tournant le micro-flotteur dans la fente prévue à cet effet, après avoir desserré les vis de fixation (fig. n° 17). Ce réglage doit être effectué après avoir débranché le courant.
- 3) Vérifier qu'il n'y ait pas de vibrations anormales à cause de vis desserrées.
- 4) Dans le cas d'une intervention pour des pertes d'eau, de serrage de vis ou autre chose, avant tout, arrêter toujours l'appareil.
- 5) Contrôler un cycle complet de production de glace.
- 6) Vérifier le bon fonctionnement du thermostat en appuyant un cube de glace sur le bulbe du thermostat à l'intérieur du réservoir, la machine devrait s'arrêter au bout d'une minute et repartir automatiquement peu de temps après qu'il ait été enlevé.

ATTENTION

Si la machine est installée dans une localité à une altitude supérieure à 500 mt. au-dessus du niveau de la mer, il est nécessaire de procéder à un réglage différent du thermostat. En effet, celui-ci, à cause de la diminution de la pression barométrique, devient moins sensible et l'appareil continue donc à fonctionner même si la réserve est pleine.

On accède au thermostat en enlevant le couvercle du boîtier électrique; la vis de réglage (fig. n° 18) doit être visée dans le sens horaire pour augmenter la sensibilité du thermostat.

Ne pouvant pas quantifier le tours de vis en relation avec l'altitude, car ils peuvent varier de thermostat à thermostat, nous conseillons de procéder au réglage en vérifiant qu'un cube de glace appuyé sur le bulbe du thermostat fasse arrêter l'appareil en une minute.

- 7) Remonter le couvercle enlevé précédemment.

⊗ NETTOYAGE ET ENTRETIEN

NOTA: Toutes les opérations de nettoyage et entretien doivent être effectuées après avoir débranché l'alimentation électrique de la machine.

⊗ NETTOYAGE DU CONDENSEUR A AIR

L'accumulation progressive de poussière dans le condenseur provoque petit à petit une réduction du rendement frigorifique de l'appareil et donc de la production de glace. Il est donc conseillé d'inspecter fréquemment le condenseur situé sur la partie antérieure du producteur et de le nettoyer avec une brosse non métallique ou mieux encore avec un aspirateur. On accède au condenseur en enlevant la grille antérieure.

NETTOYAGE DU FILTRE D'ENTREE D'EAU

Fermer le robinet d'arrêt, débrancher le tube d'entrée d'eau et retirer avec une pince le filtre situé sur l'électrovanne d'entrée d'eau. Nettoyer le filtre avec un jet d'eau et le remettre en place.

NETTOYAGE DE LA CARROSSERIE

Nettoyer avec un torchon légèrement imbibé d'eau tiède.

⊗ NETTOYAGE DU DEPOT

Enlever la glace de la réserve. Nettoyer l'intérieur avec une éponge humidifiée d'eau tiède avec un peu de bicarbonate de soude; rincer avec de l'eau pure et essuyer avec soin.

⊗ NETTOYAGE DU BAC A EAU ET DE L'EVAPORATEUR

Mettre dans le bac une solution d'eau et d'acide citrique (200 gr. d'acide citrique pour un litre d'eau) et, avec un pinceau, nettoyer l'intérieur du bac et les tiges de l'évaporateur. Provoquer le renversement du bac en faisant fonctionner l'appareil, rincer abondamment avec de l'eau propre et répéter l'opération trois fois.

Si l'appareil reste inutilisé pour des longues périodes:

- désactiver la machine
- enlever toute la glace du récipient
- décharger complètement l'eau
- exécuter un nettoyage soigné
- laisser la porte du récipient légèrement ouverte.

BRANCHEMENT DE L'APPAREIL AU RÉSEAU ÉLECTRIQUE.

Si le câble d'alimentation électrique de l'appareil est endommagé, le faire remplacer par un personnel qualifié de façon à prévenir tout risque pour les personnes.

(制冰机维修服务)

Place
Stamp
Here
Affrancare

Castel MAC SpA

Via del Lavoro, 9
31033 Castelfranco Veneto (Treviso)
Italy

[illegible]

Warranty Registration Card
Cartolina di Registrazione Garanzia
Fiche de Registration Garantie
Garantie - Registrierung Karten

保修卡

Icematic®

Owner Name (所有人姓名)

Nome del Cliente
Nom du Client
Name des Kundes

Selling Agent (销售代理)

Agente Venditore
Agent Vendeur
Verkauter

Street (地址)

Via
Rue
Strasse

Street (地址)

Via
Rue
Strasse

City

Città
Ville
Stadt

City

Città
Ville
Stadt

Date of installation (安装日期)

Data d'installazione
Date d'installation
Aufstellungsdatum

Day (日)

Giorno
Jour
Tag

Month (月)

Mese
Mois
Monat

Year (年)

Anno
An
Jahr

Model Number (购买型号)

Modello Numero
Modèle numéro
Modell Nr

Serial N. (序列号)

Numero di serie
Série numéro
Seriennummer

(Factory use)

Note:
Please return this card to factory for warranty protection. (注意: 请将该保修卡寄回)
Proteggere la vostra macchina ritornando subito questo tagliando alla fabbrica.
Retournez celle carte à l'Usine pour la protection de votre machine.
Bitte schicken diese Karte an die Fabrik zurück, um ihre Maschine zu schützen.



Warranty Registration Card
Cartolina di Registrazione Garanzia
Fiche de Registration Garantie
Garantie - Registrierung Karten

保修卡

Icematic®

Owner Name (所有人姓名)

Nome del Cliente
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Agente Venditore
Agent Vendeur
Verkauter

Street (地址)

Via
Rue
Strasse

Street (地址)

Via
Rue
Strasse

City

Città
Ville
Stadt

City

Città
Ville
Stadt

Date of installation (安装日期)

Data d'installazione
Date d'installation
Aufstellungsdatum

Day (日)

Giorno
Jour
Tag

Month (月)

Mese
Mois
Monat

Year (年)

Anno
An
Jahr

Model Number (购买型号)

Modello Numero
Modèle numéro
Modell Nr

Serial N. (序列号)

Numero di serie
Série numéro
Seriennummer

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GENERAL INFORMATION

A. INTRODUCTION

This manual provides the specification and the step-by-step procedures for the installation, start-up and operation, maintenance and cleaning for the Icemakers.

The machine cubers are quality designed, engineered and manufactured.

Their ice making systems are thoroughly tested providing the utmost in flexibility to fit the needs of a particular user. This product qualifies for the following listings:

These icemakers have been engineered to our own rigid safety and performance standards.

The VDE - SEV - GS seals signify that it is listed with them and that it complies with the materials and manufacturing standard of them. These seals also signify that these icemaker models have been inspected and reserved the right to periodically examine production icemakers at the factory to assure continued compliance.



NOTE. To retain the safety and performance built into this icemaker, it is important that installation and maintenance be conducted in the manner outlined in this manual.

B. UNPACKING AND INSPECTION

1. Call your authorized Distributor or Dealer for proper installation.
2. Visually inspect the exterior of the packing and skid. Any severe damage noted should be reported to the delivering carrier and a concealed damage claim from filled in subject to inspection of the contents with the carrier's representative present.
3.
 - a) Cut and remove the plastic strip securing the carton box to the skid.
 - b) Remove the packing mails securing the carton box to the skid.
 - c) Cut open the top of the carton and remove the polystyrene protection sheet.
 - d) Pull out the polystyrene posts from the corners and then remove the carton.
4. Remove the front and the sides panels of the unit and inspect for any concealed damage. Notify carrier of your claim for the concealed damage as stated in step 2 above.
5. Remove all internal support packing and masking tape.

6. Check that refrigerant lines do not rub against or touch other lines or surfaces, and that then fan blades move freely.
7. Check that the compressor fits snugly onto all its mounting pads.
8. See data plate on the rear side of the unit and check that local main voltage corresponds with the voltage specified on it.

CAUTION. Incorrect voltage supplied to the icemaker will void your parts replacement program.

9. Remove the manufacturer's registration card from the inside of the User Manual and fill in all parts including: Model and Serial Number taken from the data plate. Forward the completed self-addressed registration card to the factory.

INSTALLATION

LOCATE AND LEVELLING

This icemaker is designed to be installed in rooms with temperatures between 10°C and 40°C. Operating for long period out of these limits will void your warranty program.

Before installing the machine make sure that:

The ambient temperature must not fall below 10°C (50°F) or above 40°C (100°F).

The mains water temperature must not fall below 5°C (40°F) or above 40°C (100°F).

Machine is away from sources of heat and in a sufficiently ventilated area; leave at least 8 inches (20 cms.) between the machine on the back and the two sides and the wall.

Machine is correctly levelled in both the left to right and front to rear directions by means of the adjustable legs.

WATER SUPPLY CONNECTIONS

The mains water pressure must not fall below 1 atm. (14 Psi) or above 5 atms. (70 Psi). If pressure is above 5 atms. a pressure regulator should be fit-

ted on the water supply machine.

Fix a flexible plastic pipe (with an inside diameter of 20 mm. and adequate length to reach and open vented drain) to the waste pipe fitting. In the water-cooled machine it must also be connected to the second pipe fitting (that conveys water coming from the condenser) to the drain.

Level of main drain must be sufficiently below ice-maker waste outlets to ensure free flow of waste water.

The drain receptacle should be an, open, trapped or vented construction (see sketch).

N.B. Make sure that water connection are made before electrical connections.

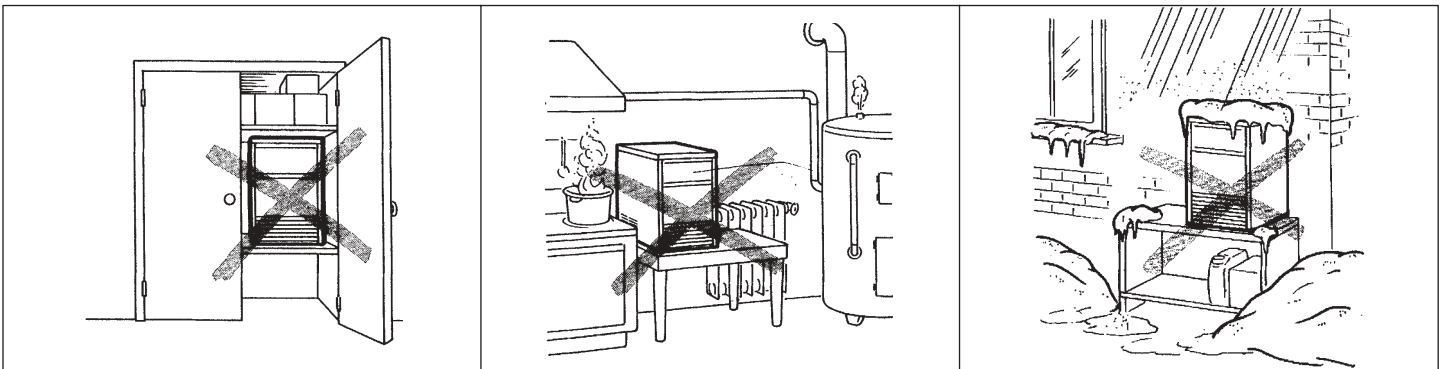
ELECTRICAL CONNECTIONS

Connect machine to water supply first and then to electricity supply.

Connect the machine to the electricity supply after having checked that the voltage corresponds to that on the plate on the rear panel of the machine.

Connect the machine to the electricity supply after having checked that the voltage corresponds to that on the plate on the rear panel of the machine.

WARNING This icemaker is not designed for outdoor installation and will not function in ambient temperatures below 10°C (50°F) or above 40°C (100°C). This icemaker will malfunction with water temperatures below 5°C (40°F) or above 40°C (100°C).



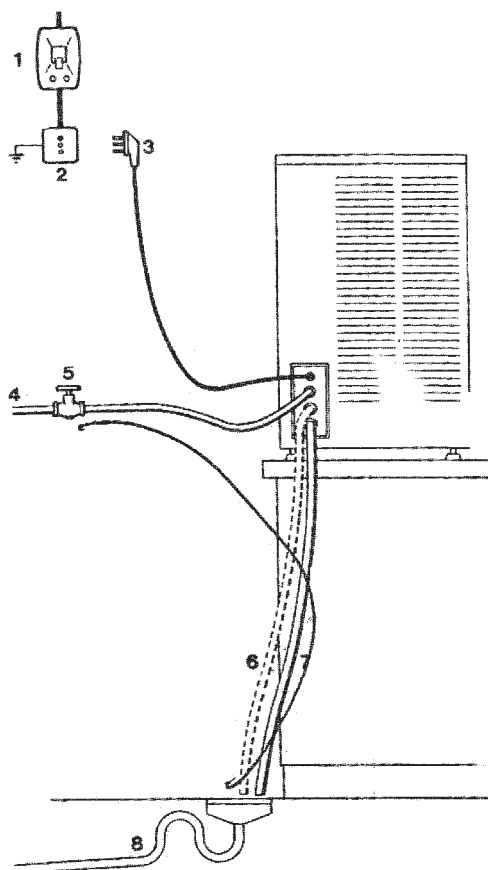
ALLACCIAMENTO ELETTRICO....

The maximum voltage variation should not exceed 10% of that stated on the rating plate.

The machine should be connected to an independent fused or suitable power supply protected with earth. See rating plate for load requirements.

Fix a solid earth ground plug to the electrical power supply wire of the machine. Be sure the plug is in conformity with the local electrical code requirement.

Check by means of a tester the continuity of the earth mass from the panels to the plug earth terminal board.

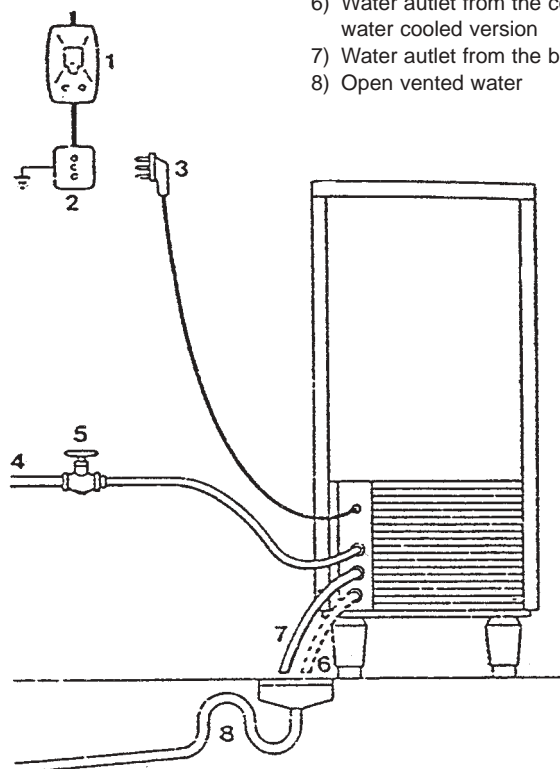


N25 - N35

- 1) Switch
- 2) Socket
- 3) Electrical plug
- 4) Water inlet
- 5) Shut off valve
- 6) Water outlet from the condenser:
water cooled version
- 7) Water outlet from the bin
- 8) Open vented water

N55 - N70 - N90 - N140

- 1) Switch
- 2) Socket
- 3) Electrical plug
- 4) Water inlet
- 5) Shut off valve
- 6) Water outlet from the condenser:
water cooled version
- 7) Water outlet from the bin
- 8) Open vented water



FINAL CHECK

- a) Check that the supply means voltage corresponds to that stated on the plate of the machine.
- b) Open the shut-off valve of the water supply and check there are no leaks.
- c) Check that the icemaker is properly levelled.
- d) Check that the storage bin has been wiped clean.
- e) Give the "Operationg instructions" manual to the owner/user and recommend him on the importance to observe the instructions and period maintenance.
- f) Properly fill in the certification card and mail it to Caste Mac.
- g) Check all refrigerant lines and conduit lines or panels to guard against vibrations and rubbing.
- h) Make sure that the unit is installed in a room where the ambient temperature doesn't fall below 10°C even winter months.
- i) Check that the water supply pressure is of minimum 1 atm (14 Psi).
- j) Give the owner the name and the complet address of the authorized Service in his area.

OPERATION

OPERATING INSTRUCTIONS

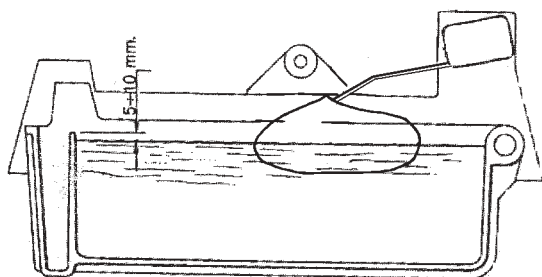
Check that the shut-off valve of the water supply is open, then plug in the machine and switch on the electrical supply; the unit is now ready for automatic operation.

- B) Check that water reaches the pan, that float stops water inlet before overflow and that there are no water leaks.

The normal water level inside the pan must not exceed 5 - 10 mm. of its upper part.

The water level can be regulated rotating the microswitch in the slit of the relative support, after having removed the fixing screws "1" (see sketch).

This operation must be done after having disconnected the electricity supply.



Check that there is no abnormal vibrations due to loose bolts and screws.

Observe safety practice, disconnect machine from electricity supply before rectifying water leaks or tightening screws and bolts.

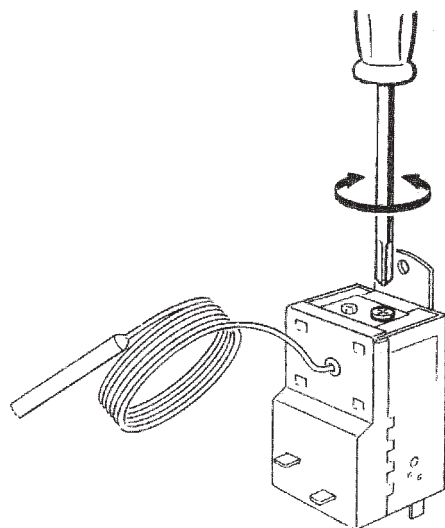
- E) Check an ice production cycle ensuring that the cubes are conveyed into the storage bin.
- F) Check the thermostat by putting a cube in contact with the thermostat bulb inside the storage bin; it must stop in 1 Minute and it will automatically resume (in a time a little bit higher) after having removed it.

ATTENTION

In the event the icemaker is installed with altitude higher than 500 m. from sea level, it is required a different thermostat calibration, as due to barometric pressure decrease, it is less sensitive and therefore the icemaker continues to operate even if the storage bin is full.

Access to the thermostat is gained by removing the top of the wiring case; tighten clockwise the regulating screw (see sketch). As it is not possible to quantify the turns

according to the altitude being them different for any thermostat, we suggest regulation by checking if the ice cube in contact with the thermostat bulb stop the ice-maker not later than 1 minute.



ICE-FORMING CYCLE

The ice cubes form around the fingers of the evaporator, inside of a pan filled with water which is continuously moved by revolving paddies.

The water level is kept constant by a float connected to a microswitch that controls a water inlet electrovalve.

Dimensions of cubes can be regulated by operating on the microswitch inclination that controls the water level inside the pan.

When the ice cubes have reached the required dimensions they get in contact with the revolving paddles that swings the relative paddle motor which operates a microswitch that by means of a relay it causes simultaneously:

- Delivery of hot gas to the evaporator by the opening of an electrovalve, with the consequent fall of cubes from the evaporator.
- The tilting of the water pan controlled by a lever of the harvest motor.

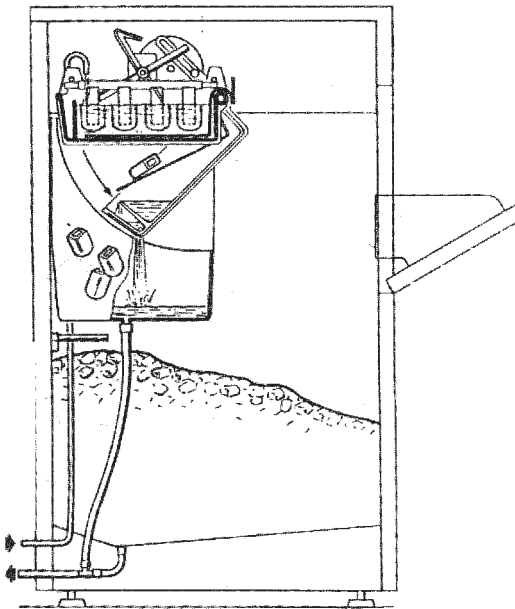
The formed cubes fall on a slanting grid inside the pan and are conveyed in to the storage bin underneath.

The remaining water, collected in a pan placed on one side of the bin, is then conveyed to the drain.

The tilting pan automatically returns to its horizontal position after a minute about and then it fills of water until the selected level is reached.

In the meantime the hot gas valve il closes and the ice forming cycle starts again; the time of a complete cycle can vary from about 15' to about 25' according to water and ambient temperature.

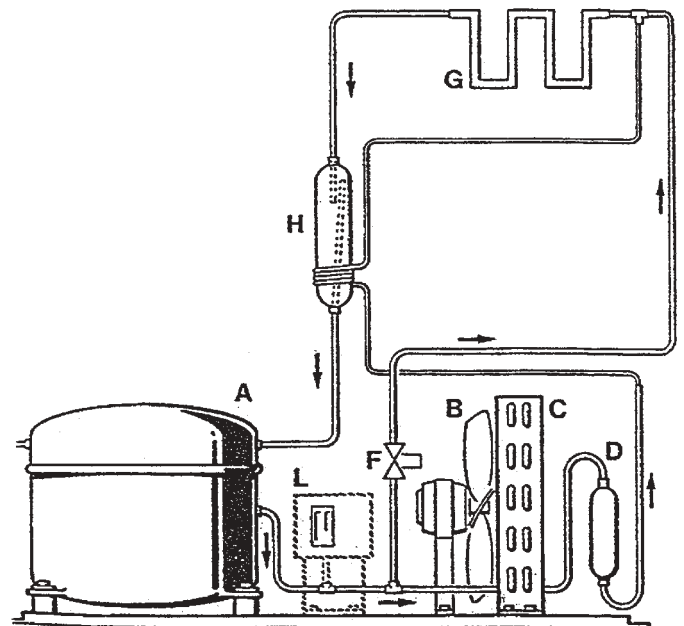
The ice quantity inside the bin is controlled through a thermostat bulb fixed on one inside of the storage bin, when the cubes of ice come in contact with the bulb, the production of ice is automatically discontinued. Only after enough ice has been removed from the storage bin so as to free the bulb from the cubes, will the production resume.



stops during the defrosting cycle, therefore the head pressure change on different ambient temperatures.

While on N35, N55, N50BI, N70, N90, N140 models there is a pressure switch that starts and stops the electric fan so to keep the head pressure constant. On water-cooled versions the head pressure is kept constant by means of an automatic valve that regulates the quantity of water cooling the condenser. (N45W, N55W, N50BIW, N70W, N90W, N140W models).

On the smallest models instead, the head pressure is kept constant by a pressure switch that opens and closes a water inlet solenoid valve which supplies a metered amount of water to the condenser in order to limit its temperature.



ELECTRICAL AND REFRIGERATION SYSTEMS

The "N" series machines operate on standard electrical supply 220 volts, 50 Hz, single phase. (The tolerance limit is $\pm 10\%$ of the rated base). Special voltages are eventually on specific request.

Therefore, always check nameplate for electrical information before proceeding with electrical wiring connections to the ice-cubers.

The refrigerant expansion system on the "N" machines is the capillary. On N25 model the condensing unit electric fan operates continuously during the ice forming cycle and

REFRIGERATING SYSTEM

- A) Compressor
- B) Electric fan
- C) Condenser
- D) Drier
- F) Hot gas valve
- G) Evaporator
- H) Heat exchanger
- I) Charge valve
- L) Pressure switch

MACHINE MAIN PARTS DESCRIPTION

B. BIN THERMOSTAT

The bin thermostat, which has its sensing bulb downward into the storage bin, shuts-OFF automatically the icemaker when the ice storage bin is filled and ice contacts its bulb.

Lighting of the proper led paints out that the storage bin is full.

HI PRESSURE CONTROL

(N35, N45, N55, N50BI, N70, N90, N140)

On water cooled ice makers it functions to maintain the head pressure within the present values of 8 and 10 bars, by intermittently activating the water inlet valve to the condenser (in the water cooled models).

On air cooled ice-makers it keeps the head pressure within 2 preset values (8/10 bar) by starting the electric fan of the condensing unit.

HI TEMPERATURE SAFETY THERMOSTAT

(N25W, N35W models)

Fastened directly onto the refrigerant liquid line and electrically connected upstream all other controls, this safety thermostat shut-off the icemakers when senses that the temperature at the liquid line has risen to the limit of 65°C.

FEEDING WATER INLET SOLENOID VALVE

The water inlet solenoid valve is activated only at the end of the defrosting cycle. When energized it allows a metered amount of incoming water to flow into the tilting pan until the float closes the inlet circuit.

I. THE HOT GAS SOLENOID VALVE

The hot gas solenoid valve consists basically in two parts: the valve body and the valve coil.

Located on the hot gas line. During the defrost cycle the hot gas valve coil is activated so to attract the hot gas discharged from compressor to flow directly into the evaporator serpentine to defrost the formed ice cubes.

L. FAN MOTOR (Air cooled version)

The fan motor, operates during the freezing cycle to draw cooling air through the condenser fins so to keep the condensing pressure between the 9/7 bars values.

COOLING WATER INLET SOLENOID VALVE

(N25W - N35W models)

A second water inlet solenoid valve, operating through an automatic hi-pressure control, is used on water cooled versions to supply water to the condenser.

When activated it supplies a metered amount of water to the condenser in order to limit its temperature and the refrigerant operating high pressure.

N. WATER REGULATING VALVE

(N45W, N55W, N50BIW, N70W, N90W, N140W)

This valve controls the head pressure in the refrigerant system by regulating the flow of water going to the condenser.

As pressure increases, the water regulating valve opens to increase, the water regulating valve opens to increase the flow of cooling water.

O. COMPRESSOR

The hermetic compressor is the heart of the refrigerant system and it is used to circulate and retrieve the refrigerant throughout the entire system. It compresses the low pressure refrigerant vapor causing its temperature to rise and become high pressure hot vapor which is then released through the discharge valve.

MAXIMUM PRESSURE SWITCH

(N45W, N55W, N50BIW, N70W, N90W, N140W)

Fastened directly on to the refrigerant liquid line and electrically connected upstream all other controls, it shut off the ice-maker when senses that the head pressure reaches 15 bars.

TROUBLE - SHOOTING

SYMPTOM	POSSIBLE CAUSE	CORRECTION
Unit will not run	a) Electricity supply disconnected.	Check the electricity supply; replace fuse if necessary and check for cause.
	b) Loose electrical connection.	Check wiring.
	c) Damaged storage bin thermostat.	Replace thermostat.
Machine runs but makes no ice	a) Loss or undercharge of refrigerant circuit	Check for leaks, repair, evacuate all the gas and recharge with FREON 12 by weight (see nameplate).
	b) Water continuously entering into evaporator chamber.	Check float ball, float ball microswitch and water inlet valve. Replace, if necessary, the defective components.
	c) Moisture in the refrigerant system.	Remove refrigerant charge, replace drier, evacuate first, and then recharge.
Low ice production	a) Under-charge of gas.	Check for leak, repair, evacuate all the gas and recharge.
	b) Dirty condenser.	Clean condenser with a non-metal brush or with a vacuum cleaner.
	c) Damaged fan.	Repair and replace fan.
	d) Exceedingly warm ambient with low ventilation.	Move unit to proper location.
	e) Partial restriction in drier.	Replace drier, evacuate and recharge.
	f) High water level in the reservoir and water overflows.	Adjust level of float ball microswitch assy.
	g) Scale deposit on evaporator.	Polish evaporator.
	h) Partial restriction in the capillary tube.	Remove refrigerant charge, evacuate first and then recharge.
Fan doesn't run even if the delivery pressure is over 10 atms	Detective pressure switch.	Replace.
Compressor cycles intermittently	a) Low voltage.	Check electricity supply.
	b) Dirty condenser.	Clean.

DIFETTI	CAUSA	RIMEDI SUGGERITI
	c) Air circulation blocked.	Move unit to cooler location.
	d) Non-condensable gases in system.	Purge-off.
	e) Detective compressor electrical components.	Replace electrical components.
	f) Mechanical or electrical failure inner compressor.	Remplace compressor.
Icecubes are too low	a) Water level in the pan is too low.	Adjust level by raising the float ball micro-swicht assy.
Icecubes are too long	a) Water level in the pan is too high.	Adjust level by lowering the float ball micro-swicht assy.
	b) Water solenoid valve is not water-tight.	Check the valve in order to remove eventual obstructions, or replace defective parts.
Unproper shape and/or irregular dimension of cubes	a) Incorrect position of revolving paddles.	Center the paddles in accordance with the evaporator components.
	b) Unit is not properly levelled.	Check the machine level by working with the adjustable feet.
Deposits in the pan	a) Impure water.	Clean the water inlet filter.
	b) Calcareous water.	Install a water softener.
Water leaks	a) Detective water seal.	Check and repair.

MAINTENANCE

PERIODICAL

MAINTENANCE AND CLEANING

N.B.: Cleaning and maintenance especially will vary, depending upon ambient and use conditions.

In particular affect: hard water, ice volume produced and location requirements.

The following maintenance procedures should be scheduled once per year at least from the local ICEMATIC service Agency.

Be sure the electrical power supply of the machine is OFF, before starting any maintenance and cleaning procedure.

- a) Close the water supply, shut-off valve, disconnect the water inlet pipe and remove the strainer from its seat in the water inlet electrovalve withdrawing it by means of pliers. Clean the strainer under running water and reassemble.
- b) Check that the ice maker cabinet is levelled in side-to-side and front-to-rear directions.
- c) Check paddle shaft motor and harvest motor operation.
- d) If you think it opportune, check by means of a gauge the delivery pressure and the evaporator temperature.
- e) Clean the air-cooled condenser using a nonmetal brush or a vacuum cleaner.
- f) Check that fan blades move freely and are not touching any surfaces.
- g) Check for refrigerant leaks.
- h) Check for water leaks. Pour water down bin drain to be sure that drain line is open and clear.
- i) Check operation of the bin thermostat.

ICEMAKER CLEANING

- a) Remove the top panel.
- b) Remove all ice from the storage bin.
- c) Close the water supply shut-off valve.
- d) Fill tilting pan with a solution of water and citric acid (600 grs. of citric acid in one litre of water) and by means of a brush clean the inside of the tilting pan and the evaporator fingers. Start the icemaker to tilt the pan, rinse with clean water in abundance and repeat cleaning three times.

- e) Add hot water to the ice storage bin and thoroughly wash and rinse all surfaces within the bin.
- f) Clean and sanitize the ice storage bin frequently.

PARTS REPLACEMENT PROCEDURES

A) ADJUSTABLE LEGS FOR N 55 AND N 75 MODELS

Using the couplings and adjustable feet supplied and screwing them on the base nipples the icemaker can be placed at 9,5 cm. abt. from ground level.

Extended feet are available on request to adjust the icemaker at 16 cm. about from ground level. A kit of extension feet can be supplied on request also for the N 35 model.

The adjustment should be performed during initial installation of the cabinet and any time the cabinet is moved from the original location to another site.

N.B.: (WARNING) Be sure the electrical power supply and the water supply are OFF, before starting any removal and replacement procedures, as a precaution to prevent possible personal injury or damage to equipment.

B) COMPRESSOR REPLACEMENT

- a) Remove the rear panel on the N 25 model and the rear panel grid on N 35 model

On N 55 and N 75 models remove the rear panel grid and the side panels.

Remove the cover and disconnect the electrical leads from the compressor junction box.

Bleed off or blow the refrigerant charge through the valve.

Unsolder and disconnect both the suction line and the discharge line (from the compressor).

Remove compressor mounting bolts and the compressor from the unit base.

Always install a replacement drier, anytime the sealed refrigeration system is open. Do not replace the drier until all other repairs or replacements have been completed.

To install the replacement compressor follow previous steps in reverse.

Thoroughly evacuate the system to remove moisture

and non-condensables after compressor replacement.

Before proceeding with the refrigerant charge check nameplate for specific refrigeration charge for individual cuber.

C) AIR COOLED CONDENSER REPLACEMENT

Remove the rear panel grid on N 25 and N 35 models. On N 55 and N 75 models remove the front panel grid and the side panels.

Remove the screws which attach the condenser to the unit base.

Bleed off or blow the refrigerant from the system.

Unsolder the refrigerant lines from condenser and remove it from the unit.

Install the replacement condenser following previous steps in reverse.

Thoroughly evacuate the system to remove moisture and non condensables; then proceed with the charge of FREON R134a.

D) DRIER REPLACEMENT

Remove the rear panel grid on N 25 and N 35 Models. On N 55 and N 75 models remove the side panel grids.

Bleed off or blow the refrigerant charge through the Henrytype valve.

Unsolder the capillary tube from one end of the drier and the refrigerant line from the other end.

To install a replacement drier remove factory seals.

Thoroughly evacuate the refrigerant system.

Charge the system with refrigerant by weight (see nameplate) and check for leaks.

E) FAN MOTOR REPLACEMENT

Remove the rear panel grid on N 25 and N 35 models. On N 55 and N 75 models remove the side panel grids.

Trace the electric wire leads of fan motor and disconnect the same.

Remove the bolts securing the fan motor assembly to the cabinet base and then remove the assembly.

Install the replacement fan motor following previous steps in reverse and check that the fan blade does not touch any surface and move freely.

F) EVAPORATOR ASSEMBLY REPLACEMENT

- a. Remove the top cover.
- b. Remove six screws securing the paddle shaft supports (two) and the paddle motor support; then remove the paddle motor/paddle shaft/supports assembly.
- c. Remove the bolts securing the evaporator supports (two) to the cabinet.
- d. Sideways remove the evaporator supports.
- e. Unsolder the capillary tube, the hot gas solenoid valve tube and the suction line.
- f. To install the replacement evaporator assembly follow previous steps in reverse.
- g. Install the replacement drier; thoroughly evacuate the system and proceed with the refrigerant charge.

G) WATER RESERVOIR/TILTING LEVER/SUPPORT ASSEMBLY REPLACEMENT

- a. Remove screws and top cover.
- b. Remove the gear motor/paddle shaft/support assembly.
- c. Remove the screws securing the evaporator supports (two).
- d. Sideways remove one evaporator support support as well as one reservoir gudgeon support.
- e. Slightly lift the evaporator and remove the water reservoir assembly.
- f. To install the replacement water reservoir assembly follow previous steps in reverse.

H) WATER INLET ELECTROVALVE REPLACEMENT

- a. Remove the rear panel.
- b. Check that water supply is closed.
- c. Disconnect the water supply connection pipe from the valve and that of the electrovalve from the reservoir.
- d. Break contact from the electrovalve and remove the screws (two) securing the electrovalve to the relevant frame.
- e. To install the replacement electrovalve follow previous steps in reverse; before installing the water supply pipe check that the gasket is not defective.

I. PADDLE MOTOR REPLACEMENT

- a. Remove the top cover.
- b. Remove six screws securing the paddle shaft supports (two) and the paddle motor support.

- c. Trace the electric wire leads of paddle motor and disconnect the same; then remove the paddle shaft motor assy.
- d. Remove the paddle shaft assy from the paddle motor gudgeon (or guide pin).
- e. To install the replacement paddle motor follow previous steps in reverse.

L) HARVEST MOTOR REPLACEMENT

- a. Remove the top cover.
- b. Remove the screws securing the harvest motor to the cabinet base.
- c. Remove the seeger from the cam pin.
- d. Trace the electric wire leads of harvest motor and disconnect the same; then remove the harvest motor/cam/support assembly.
- e. Remove the lock pin securing the cam to the motor shaft and the screws joining the harvest motor to the relative support.

- f. Install the replacement harvest motor on the support and apply the cam; make a Ø 3 mm hole on the motor shaft and to do it take as a guide the hole already existing on the cam.
- g. To install the replacement harvest motor assy follow previous steps in reverse.

M) THERMOSTAT OR RELAY REPLACEMENT

- a. Remove the rear panel on N 25 Model. On N 35 N 55 and N 75 models remove the top cover.
- b. Remove the terminal box cover.
- c. Remove the screws securing the terminal box to the cabinet.
- d. Slightly lift the terminal box and remove the screws securing the thermostat or the Relay to the box same.
- e. Remove the Relay or the Thermostat; in this last case remove the supports securing the bulb in the storage bin first, then lift it from the storage bin through the proper slit.
- f. To install the replacement thermostat or relay follow previous steps in reverse.

TECHNICAL DATA

(Room Temp. 32°C)

MODEL	COMPRESSOR	MAX. ASSORB.	MEDIUM ASSORB.	COND.PRESS. CYCLE STARTING (Bars)	EVAP.TEMP. CYCLE STARTING (°C)	COND. PRESS. CYCLE END (Bars)	EVAP.TEMP. CYCLE END. (°C)	CONSUMP. IN 24 HRS (KWh)	GAS CHARGE	PRESSURE SWITCHES (Bars)		COOLING SOLENOID VALVE (Bars)
										Max.	Cooling	
N 25	GL45TB-Electrolux	1.6	1.4	11	-2	9	-13	5.8	200 g			
N 25 W	GL45TB-Electrolux	1.4	1.2	8-10	0	8-10	-13	5.3	170 g	8-15	8-10	
N 35	GL45TB-Electrolux	2.7	2.1	14	-2	10	-15	8.6	200 g		8-10	
N 35 W	GL45TB-Electrolux	2.5	2.0	10	-4	8-10	-16	8.2	180 g	8-15	8-10	
N 45	GL45TB-Electrolux	2.7	2.1	12	-4	9	-13	8.0	300 g		8-10	
N 45 W	GL45TB-Electrolux	2.4	2	9	-6	9	-14	7.8	250 g	8-15		9
N55	CAE4448Y-Unité Herm.	3.6	3	12.5	-6	11	-16	12	250 g		8-10	
N 55 W	CAE4448Y-Unité Herm.	3.6	2.8	9	-8	9	-18	11.5	200 g	8-15		9
N 50 BI	GP14TB-Electrolux	3.7	3.3	13	-5	11	-16	14.5	300 g		8-10	
N 50 BI W	GP14TB-Electrolux	3.6	3	9	-8	9	-16	13.5	250 g	8-15		9
N 70	CAE4448Y-Unité Herm	3.6	3.3	13.5	-4	11	-12	12.5	320 g		8-10	
N 70 W	CAE4448Y-Unité Herm	3.6	3	9	-6	9	-12	12.2	320 g	8-15		9
N 90	CAJ4461Y-Unité Herm	4.7	4	15	-3	11	-13	16	500 g		8-10	
N 90 W	CAJ4461Y-Unité Herm	4.2	3.8	9	-5	9	-14	15.5	500 g	8-15		
N 140	CAJ4511Y-Unité Herm	6.2	4.5	11.5	-8	9.5	-17	23.5	700 g		8-10	
N 140 W	CAJ4511Y-Unité Herm	4.8	4	9	-10	9	-18	22.5	500 g	8-15		9

Produzione di ghiaccio in 24 ore fino a
Ice produced per 24 hours up to
Eisproduktion in 24 Stunden bis zu
Production de glace en 24 h jusqu'à
Producción de hielo en las 24 horas hasta

Raffreddamento unità condensatrice
Condensing unit cooling
Kondensatoreinheit
Refroidissement de l'unité de condensation
Refrigeración de la unidad condensadora

Compressore / Compressor / Kompressor
Compresseur / Compresor

Organo di laminazione
Expansion system
Expansionsystem
Système de détente
Sistema de expansión

Refrigerante / Refrigerant / Kältemittel
Réfrigérant / Refrigérant

Attacco entrata acqua / Water inlet connection
Anschluss für Wasserzufluss / Prise
entrée d'eau / conexión entrada agua

Attacco scarico acqua / Water output connection
Anschluss für Wasserabfluss / Prise écoulement
d'eau / Conexión desague

Alimentazione monofase / Single phase input /
Einphasige Spannung / Alimentation monophasée
Alimentación monofásica

Alimentazione voltaggi speciali:
Extra voltages:
Andere Spannungen:
Alimentation voltages spéciaux:
Otros volajes especiales:

Capacità deposito / Storage bin
capacity / Inhalt des Vorrats-Eisbehälters /
Capacité de la réserve /
Capacidad del deposito

Carrozzeria
External structure
Ausführung
Carrosserie
Carrocería

Peso netto / Net weight / Netto Gewicht
Poids net / Peso neto

Kg.

25

aria
air
Luft
air
aire

o acqua: consumo n. 12 litri per ora*
or water: consumption n. 12 litres per hour*
oder Wasser: Verbrauch n. 12 liter pro Stunde*
ou eau: consommation n. 12 litres par heure*
o agua: consumo n. 12 litros para hora*

W.240

capillare
by capillary
Kapillar
capillaire
capillar

R134a

3/4" Gas

mm.

Ø 20

220V-240V - 50 Hz

a richiesta
on request
Lieferbar auf Wunsch
sur demande
según pedido

Kg.

7

standard (1)
or
inox

Kg.

31

(1) Pannelli in skinplate colore blu / Panels in skinplate blue coloured / Gehäuse aus blauem Skinplate / Panneaux
en skinplate de couleur bleue / Paneles en skinplate de color azul noche

PRODUZIONE DI GHIACCIO
ICE PRODUCTION
EIS PRODUKTION
PRODUCTION DE GLACE
PRODUCCIÓN DE HIELO

RAFFR. AD ACQUA/WATER COOLED
WASSERGEKÜHLT/REFR. A EAU
REFR. A AGUA

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

Temperatura ambiente
Ambient temperature
Raumtemperatur
Température ambiante
Temperatura ambiente

°C	32°	21°	15°	10°	
10°	19	20	22	23	kg
21°	18	19	20	21	kg
32°	17	18	18	19	kg
38°	15	16	16	17	kg

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

RAFFR. AD ARIA/AIR COOLED
LUFTGEKÜHLT/REFR. A AIR
REFR. A ARIE

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

Temperatura ambiente
Ambient temperature
Raumtemperatur
Température ambiante
Temperatura ambiente

°C	32°	21°	15°	10°	
10°	21	23	24	25	kg
21°	17	19	20	21	kg
32°	13	14	15	16	kg
38°	11	12	12	13	kg

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

(*) con temperatura acqua 15 °C
with water temperature 15 °C
mit Wassertemperatur 15 °C
avec température eau 15 °C
con temperatura agua 15 °C

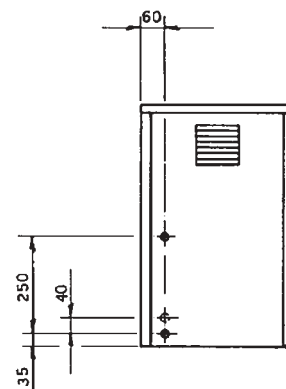
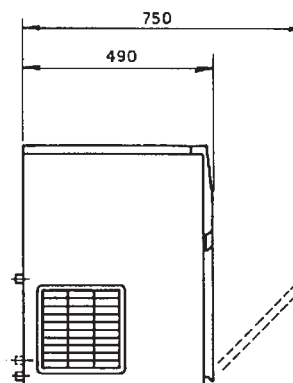
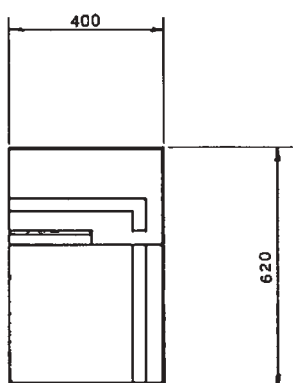
Dimensioni

Dimensions

Masse

Dimensions

Dimensiones



Icematic®

N 35

Modello / Model / Modell / Modèle / Modelo

Produzione di ghiaccio in 24 ore fino a
Ice produced per 24 hours up to
Eisprodukten in 24 Stunden bis zu
Production de glace en 24 h jusqu'à
Produccion de hielo en las 24 horas hasta

Kg.

35

Raffreddamento unità condensatrice
Condensing unit cooling
Kondensatoreinheit
Refroidissement de l'unité de condensation
Refrigeración de la unidad condensadora

aria
air
Luft
air
aire

o acqua: consumo n. 20 litri per ora*
or water: consumption n. 20 litres per hour*
oder Wasser: Verbrauch n. 20 liter pro Stunde*
ou eau: consommation n. 20 litres par heure*
o agua: consumo n. 20 litros para hora*

Potenza assorbita / Absorbed power / Leistungsaufnahme
Puissance absorbée / Potencia Absorbida

W.360

Kit piedini
Extension feet kit
Verlängerungen für die Füße
Kit pieds rallongés
Kit pies

a richiesta
on request
Lieferbar auf Wunsch
sur demande
según pedido

Refrigerante / Refrigerant / Kältemittel
Réfrigérant / Refrigerant

R134a

Attacco entrata acqua / Water inlet connection
Anschluss für Wasserzufluss / Prise
entrée d'eau / Conexión entrada agua

3/4" Gas

Attacco scarico acqua / Water output connection
Anschluss für Wasserabfluss / Prise écoulement
d'eau / Conexión desague

mm.

Ø 20

Alimentazione monofase / Single phase input /
Einphasige Spannung / Alimentation monophasé
Alimentación monofásica

220V-240V - 50 Hz

Alimentazione voltaggi speciali:
Extra voltages:
Andere Spannungen:
Alimentation voltages spéciaux:
Otros voltajes especiales:

a richiesta
on request
Lieferbar auf Wunsch
sur demande
según pedido

Capacità deposito / Storage bin
capacity / Inhalt des Vorrats-Eisbehälters
Capacité de la réserve /
Capacidad del deposito

Kg.

10

Carrozzeria
External structure
Ausführung
Carrosserie
Carroceria

standard (1)
or
inox

Peso netto / Net weight / Netto Gewicht
Poids net / Peso neto

Kg.

38

(1) Pannelli in skinplate colore blu / Panels in skinplate blue coloured / Gehäuse aus-blauem Skinplate /
Panneaux en skinplate de couleur bleue / Paneles en skinplate de color azul noche

PRODUZIONE DI GHIACCIO
ICE PRODUCTION
EIS PRODUKTION
PRODUCTION DE GLACE
PRODUCCION DE HIELO

RAFFR. AD ACQUA/WATER COOLED
WASSERGEKÜHLT/REFR. A EAU
REFR. A AGUA

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

Temperatura ambiente
Ambient temperature
Raumtemperatur
Température ambiante
Temperatura ambiente

°C	32°	21°	15°	10°	
10°	29	32	33	35	kg
21°	28	31	32	33	kg
32°	27	29	30	32	kg
38°	27	29	30	31	kg

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

RAFFR. AD ARIA/AIR COOLED
LUFTGEKÜHLT/REFR. A AIR
REFR. A ARIE

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

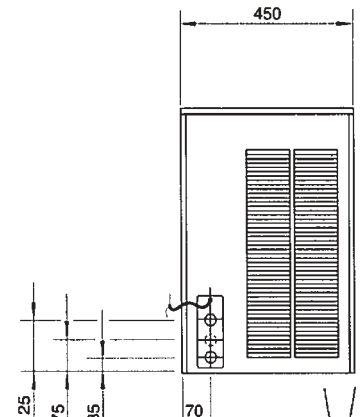
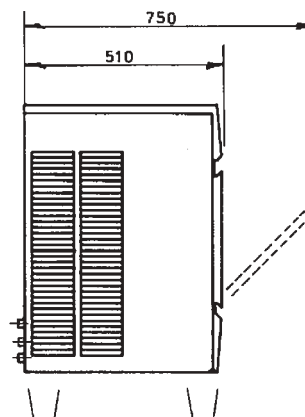
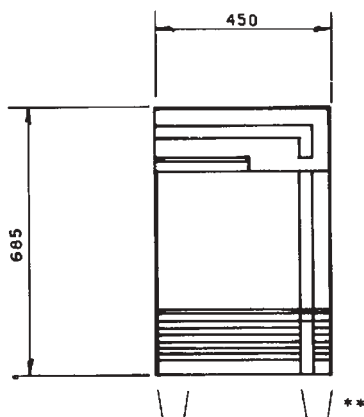
Temperatura ambiente
Ambient temperature
Raumtemperatur
Température ambiante
Temperatura ambiente

°C	32°	21°	15°	10°	
10°	30	32	33	35	kg
21°	28	30	31	32	kg
32°	24	25	26	27	kg
38°	19	20	20	21	kg

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace dans 24 h
Prod. de hielo en 24 h

(*) con temperatura ambiente 32 °C e con temperatura acqua 21 °C
with room temperature 32 °C and water temperature 21 °C
mit Raumtemperatur 32 °C und Wassertemperatur 21 °C
avec température ambiante 32 °C et température eau 21 °C
con temperatura ambiente 32 °C temperatura agua 21 °C

Dimensioni
Dimensions
Masse
Dimensions
Dimensiones



Produzione di ghiaccio in 24 ore fino a
Ice produced per 24 hours up to
Eisproduktion in 24 Stunden bis zu
Production de glace en 24 h jusqu'à
Producción de hielo en las 24 horas hasta

Kg. 45

Raffreddamento unità condensatrice
Condensing unit cooling
Kondensatoreinheit
Refroidissement de l'unité de condensation
Refrigeración de la unidad condensadora

aria
air
Luft
air
aire

o acqua: consumo n. 22 litri per ora*
or water: consumption n. 22 litres per hour*
oder Wasser: Verbrauch n. 22 liter pro Stunde*
ou eau: consommation n. 22 litres par heure*
o agua: consumo n. 22 litros para hora*

Potenza assorbita / Absorbed power / Leistungsaufnahme
Puissance absorbée / Potencia Absorbida

W.330

Organo di laminazione
Expansion system
Expansionsystem
Système de détente
Sistema de expansión

capillare
by capillary
Kapillar
capillaire
capillar

Refrigerante / Refrigerant / Kältemittel
Réfrigérant / Refrigerant

R 134a

Attacco entrata acqua / Water inlet connection
Anschluss für Wasserzufluss / Prise
entrée d'eau / conexión entrada agua

3/4" Gas

Attacco scarico acqua / Water output connection
Anschluss für Wasserabfluss / Prise écoulement
d'eau / Conexión desagüe

mm. Ø 20

Alimentazione monofase / Single phase input /
Einphasige Spannung / Alimentation monophasé
Alimentación monofásica

220V-240V - 50 Hz

Alimentazione voltaggi speciali:
Extra voltages:
Andere Spannungen:
Alimentation voltages spéciaux:
Otros voltajes especiales:

a richiesta
on request
Lieferbar auf Wunsch
sur demande
según pedido

Capacità deposito / Storage bin
capacity / Inhalt des Vorrats-Eisbehälters /
Capacité de la réserve /
Capacidad del depósito

Kg. 16

Carrozzeria
External structure
Ausführung
Carrosserie
Carroceria

standard (1)
or
inox

Peso netto / Net weight / Netto Gewicht
Poids net / Peso neto

Kg. 44

(1) Pannelli in skinplate colore blu / Panels in skinplate blue coloured / Gehäuse aus-blauem Skinplate / Panneaux
en skinplate de couleur bleue / Paneles en skinplate de color azul noche

PRODUZIONE DI GHIACCIO
ICE PRODUCTION
EIS PRODUKTION
PRODUCTION DE GLACE
PRODUCCIÓN DE HIELO

RAFFR. AD ACQUA/WATER COOLED
WASSERGEKÜHLT/REFR. A EAU
REFR. A AGUA

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

°C	32°	21°	15°	10°	
10°	42	44	45	46	kg
21°	39	41	42	43	kg
32°	36	37	38	39	kg
38°	34	35	36	37	kg

Temperatura ambiente
Ambient temperature
Raumtemperatur
Température ambiante
Temperatura ambiente

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

RAFFR. AD ARIA/AIR COOLED
LUFTGEKÜHLT/REFR. A AIR
REFR. A ARIE

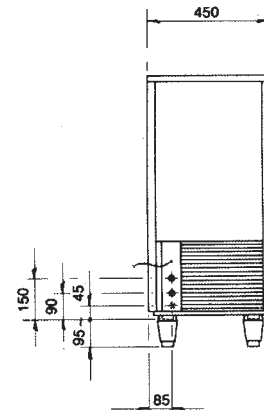
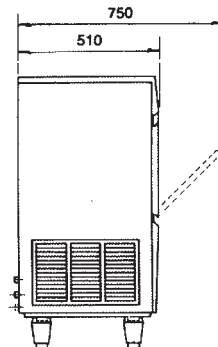
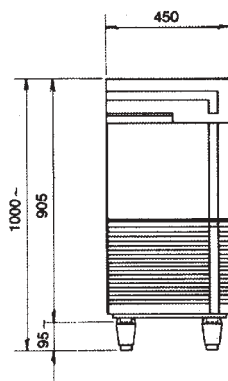
Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

°C	32°	21°	15°	10°	
10°	39	42	44	45	kg
21°	34	37	38	39	kg
32°	30	32	33	34	kg
38°	24	26	27	29	kg

Temperatura ambiente
Ambient temperature
Raumtemperatur
Température ambiante
Temperatura ambiente

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

(*) con temperatura ambiente 32 °C e con temperatura acqua 21 °C
with room temperature 32 °C and water temperature 21 °C
mit Raumtemperatur 32 °C und Wassertemperatur 21 °C
avec température ambiante 32 °C et température eau 21 °C
con temperatura ambiente 32 °C temperatura agua 21 °C

Dimensioni**Dimensions****Masse****Dimensions****Dimensiones**

Icematic®

N 50 B.I.

Modello / Model / Modell / Modèle / Modelo

Produzione di ghiaccio in 24 ore fino a
Ice produced per 24 hours up to
Eisproduktion in 24 Stunden bis zu
Production de glace en 24 h jusqu'à
Producción de hielo en las 24 horas hasta

Kg.

53

Raffreddamento unità condensatrice
Condensing unit cooling
Kondensatoreinheit
Refroidissement de l'unité de condensation
Refrigeración de la unidad condensadora

aria
air
Luft
air
aire

o acqua: consumo n. 40 litri per ora*
or water: consumption n. 40 litres per hour*
oder Wasser: Verbrauch n. 40 liter pro Stunde*
ou eau: consommation n. 40 litres par heure*
o agua: consumo n. 40 litros para hora*

Potenza assorbita / Absorbed power / Leistungsaufnahme
Puissance absorbée / Potencia Absorbida

W.600

Organo di laminazione
Expansion system
Expansionsystem
Système de détente
Sistema de expansión

capillare
by capillary
Kapillar
capillaire
capillar

Refrigerante / Refrigerant / Kältemittel
Réfrigérant / Refrigerant

R134a

Attacco entrata acqua / Water inlet connection
Anschluss für Wasserzufluss / Prise
entrée d'eau / Conexión entrada agua

3/4" Gas

Attacco scarico acqua / Water output connection
Anschluss für Wasserabfluss / Prise écoulement
d'eau / Conexión desagüe

mm.

Ø 20

Alimentazione monofase / Single phase input /
Einphasige Spannung / Alimentation monophasé
Alimentación monofásica

220V-240V - 50 Hz

Alimentazione voltaggi speciali:
Extra voltages:
Andere Spannungen:
Alimentation voltages spéciaux:
Otros voltajes especiales:

a richiesta
on request
Lieferbar auf Wunsch
sur demande
según pedido

Capacità deposito / Storage bin
capacity / Inhalt des Vorrats-Eisbehälters /
Capacité de la réserve /
Capacidad del deposito

Kg.

16

Carrozzeria
External structure
Ausführung
Carrosserie
Carrocería

inox

Peso netto / Net weight / Netto Gewicht
Poids net / Peso neto

Kg.

59

PRODUZIONE DI GHIACCIO
ICE PRODUCTION
EIS PRODUKTION
PRODUCTION DE GLACE
PRODUCCION DE HIELO

RAFFR. AD ACQUA/WATER COOLED
WASSERGEKÜHLT/REFR. A EAU
REFR. A AGUA

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

°C	32°	21°	15°	10°	
10°	46	51	54	56	kg
21°	43	48	51	54	kg
32°	41	46	49	52	kg
38°	36	41	44	46	kg

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

RAFFR. AD ARIA/AIR COOLED
LUFTGEKÜHLT/REFR. A AIR
REFR. A ARIE

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

°C	32°	21°	15°	10°	
10°	45	49	52	53	kg
21°	42	46	48	50	kg
32°	30	33	35	37	kg
38°	26	28	31	33	kg

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

(*) con temperatura ambiente 32 °C e con temperatura acqua 21 °C
with room temperature 32 °C and water temperature 21 °C
mit Raumtemperatur 32 °C und Wassertemperatur 21 °C
avec température ambiante 32 °C et température eau 21 °C
con temperatura ambiente 32 °C temperatura agua 21 °C

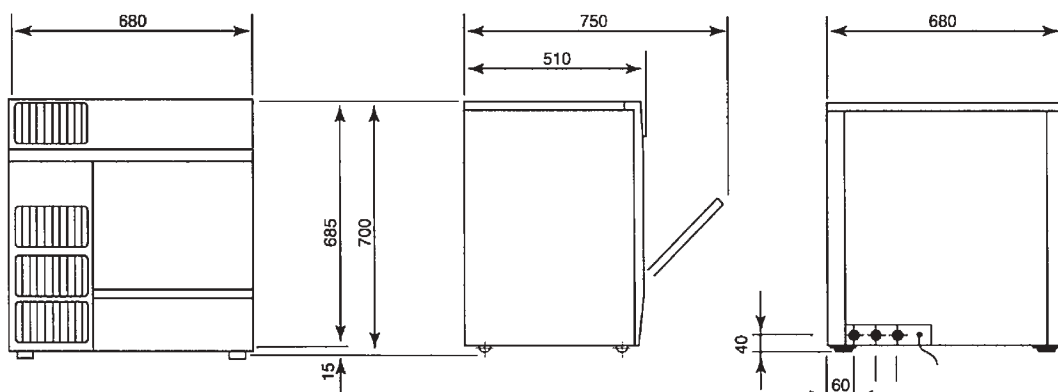
Dimensioni

Dimensions

Masse

Dimensions

Dimensiones



Produzione di ghiaccio in 24 ore fino a
Ice produced per 24 hours up to
Eisproduktion in 24 Stunden bis zu
Production de glace en 24 h jusqu'à
Produccion de hielo en las 24 horas hasta

Kg. 55

Raffreddamento unità condensatrice
Condensing unit cooling
Kondensatoreinheit
Refroidissement de l'unité de condensation
Refrigeración de la unidad condensadora

aria
air
Luft
air
aire

o acqua: consumo n. 24 litri per ora*
or water: consumption n. 24 litres per hour*
oder Wasser: Verbrauch n. 24 liter pro Stunde*
ou eau: consommation n. 24 litres par heure*
o agua: consumo n. 24 litros para hora*

Potenza assorbita / Absorbed power / Leistungsaufnahme
Puissance absorbée / Potencia Absorbida

W.500

Organo di laminazione
Expansion system
Expansionsystem
Système de détente
Sistema de expansión

capillare
by capillary
Kapillar
capillaire
capillar

Refrigerante / Refrigerant / Kältemittel
Réfrigérant / Refrigerant

R 134a

Attacco entrata acqua / Water inlet connection
Anschluss für Wasserzufluss / Prise
entrée d'eau / conexión entrada agua

3/4" Gas

Attacco scarico acqua / Water output connection
Anschluss für Wasserabfluss / Prise écoulement
d'eau / Conexión desague

mm. Ø 20

Alimentazione monofase / Single phase input /
Einphasige Spannung / Alimentation monophasé
Alimentación monofásica

220V-240V - 50 Hz

Alimentazione voltaggi speciali:
Extra voltages:
Andere Spannungen:
Alimentation voltages spéciaux:
Otros voltajes especiales:

a richiesta
on request
Lieferbar auf Wunsch
sur demande
según pedido

Capacità deposito / Storage bin
capacity / Inhalt des Vorrats-Eisbehälters /
Capacité de la réserve /
Capacidad del deposito

Kg. 16

Carrozzeria
External structure
Ausführung
Carrosserie
Carrocería

standard (1)
or
inox

Peso netto / Net weight / Netto Gewicht
Poids net / Peso neto

Kg. 52

(1) Pannelli in skinplate colore blu / Panels in skinplate blue coloured / Gehäuse aus-blauem Skinplate / Panneaux
en skinplate de couleur bleue / Paneles en skinplate de color azul noche

PRODUZIONE DI GHIACCIO
ICE PRODUCTION
EIS PRODUKTION
PRODUCTION DE GLACE
PRODUCCION DE HIELO

RAFFR. AD ACQUA/WATER COOLED
WASSERGEKÜHLT/REFR. A EAU
REFR. A AGUA

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

°C	32°	21°	15°	10°	
10°	48	53	56	58	kg
21°	47	51	54	56	kg
32°	45	49	52	54	kg
38°	44	48	50	52	kg

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

RAFFR. AD ARIA/AIR COOLED
LUFTGEKÜHLT/REFR. A AIR
REFR. A ARIE

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

°C	32°	21°	15°	10°	
10°	47	50	54	55	kg
21°	46	49	51	52	kg
32°	39	41	43	44	kg
38°	34	36	37	38	kg

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

(*) con temperatura acqua 15 °C
with water temperature 15 °C
mit Wassertemperatur 15 °C
avec température eau 15 °C
con temperatura agua 15 °C

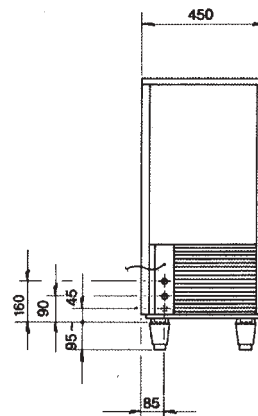
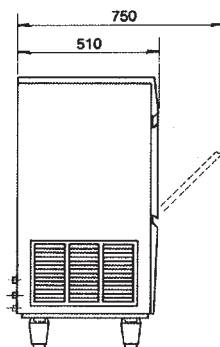
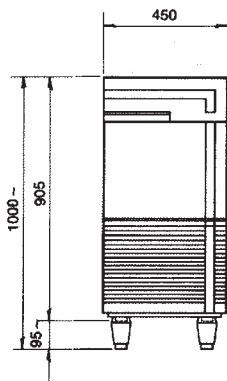
Dimensioni

Dimensions

Masse

Dimensions

Dimensiones



Icematic®

N 70

Modello / Model / Modell / Modèle / Modelo

Produzione di ghiaccio in 24 ore fino a
Ice produced per 24 hours up to
Eisproduktion in 24 Stunden bis zu
Production de glace en 24 h jusqu'à
Producción de hielo en las 24 horas hasta

Kg.

70

Raffreddamento unità condensatrice
Condensing unit cooling
Kondensatoreinheit
Refroidissement de l'unité de condensation
Refrigeración de la unidad condensadora

aria
air
Luft
air
aire

o acqua: consumo n. 26 litri per ora*
or water: consumption n. 26 litres per hour*
oder Wasser: Verbrauch n. 26 liter pro Stunde*
ou eau: consommation n. 26 litres par heure*
o agua: consumo n. 26 litros para hora*

RAFFR. AD ACQUA/WATER COOLED
WASSERGEKÜHLT/REFR. A EAU
REFR. A AGUA

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

	°C	32°	21°	15°	10°	
Temperatura ambiente Ambient temperature Raumtemperatur Temperatura ambiente	10°	55	63	65	70	kg
	21°	53	60	63	65	kg
	32°	50	57	60	62	kg
	38°	45	53	56	57	kg

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

Potenza assorbita / Absorbed power / Leistungsaufnahme
Puissance absorbée / Potencia Absorbida

W.520

Organo di laminazione
Expansion system
Expansionsystem
Système de détente
Sistema de expansión

capillare
by capillary
Kapillar
par capillaire
capillar

Refrigerante / Refrigerant / Kältemittel
Réfrigérant / Refrigerant

R134a

Attacco entrata acqua / Water inlet connection
Anschluss für Wasserzufluss / Prise
entrée d'eau / Conexión entrada agua

3/4" Gas

Attacco scarico acqua / Water output connection
Anschluss für Wasserabfluss / Prise écoulement
d'eau / Conexión desagüe

mm.

Ø 20

Alimentazione monofase / Single phase input /
Einphasige Spannung / Alimentation monophase
Alimentación monofásica

220V-240V - 50 Hz

Alimentazione voltaggi speciali:
Extra voltages:
Andere Spannungen:
Alimentation voltages spéciaux:
Otros voltajes especiales:

a richiesta
on request
Lieferbar auf Wunsch
sur demande
según pedido

Capacità deposito / Storage bin
capacity / Inhalt des Vorratsbehälter /
Capacité de la réserve /
Capacidad del deposito

Kg.

27

Carrozzeria
External structure
Ausführung
Carrosserie
Carrocería

standard (1)
or
inox

Peso netto / Net weight / Netto Gewicht
Poids net / Peso neto

Kg.

61

RAFFR. AD ARIA/AIR COOLED
LUFTGEKÜHLT/REFR. A AIR
REFR. A ARIE

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

	°C	32°	21°	15°	10°	
Temperatura ambiente Ambient temperature Raumtemperatur Temperatura ambiente	10°	55	62	65	70	kg
	21°	52	58	61	63	kg
	32°	41	46	48	50	kg
	38°	33	36	38	40	kg

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

(1) Pannelli in skinplate colore blu / Panels in skinplate blue coloured / Gehäuse aus blauem Skinplate /
Panneaux en skinplate de couleur bleue / Paneles en skinplate de color azul noche

(*) con temperatura acqua 15 °C
with water temperature 15 °C
mit Wassertemperatur 15 °C
avec température eau 15 °C
con temperatura agua 15 °C

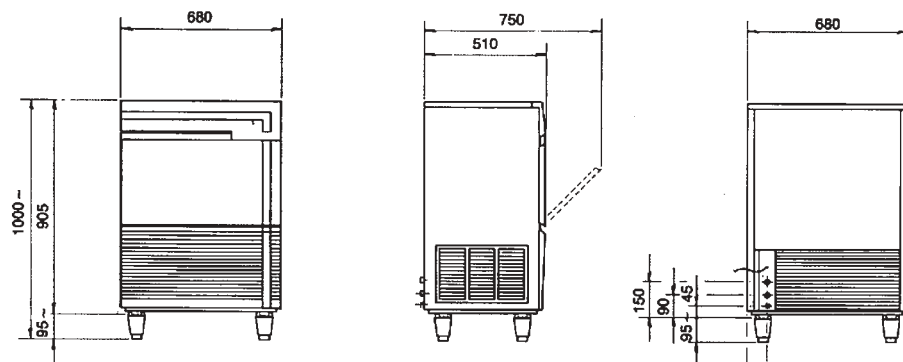
Dimensioni

Dimensions

Masse

Dimensions

Dimensiones



Produzione di ghiaccio in 24 ore fino a
Ice produced per 24 hours up to
Eisprodukten in 24 Stunden bis zu
Production de glace dans les 24 h jusqu'à
Producción de hielo en las 24 horas hasta

Kg.

90

Raffreddamento unità condensatrice
Condensing unit cooling
Kondensatoreinheit
Refroidissement de l'unité de condensation
Refrigeración de la unidad condensadora

aria
air
Luft
air
aire

o acqua: consumo n. 30 litri per ora*
or water: consumption n. 30 litres per hour*
oder Wasser: Verbrauch n. 30 liter pro Stunde*
ou eau: consommation n. 30 litres par heure*
o agua: consumo n. 30 litros para hora*

RAFFR. AD ACQUA/WATER COOLED
WASSERGEKÜHLT/REFR. A EAU
REFR. A AGUA

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

Potenza assorbita / Absorbed power / Leistungsaufnahme
Puissance absorbée / Potencia Absorbida

W.650

Organo di laminazione
Expansion system
Expansionsystem
Système de détente
Sistema de expansión

capillare
by capillary
Kapillar
par capillaire
capillar

Refrigerante / Refrigerant / Kältemittel
Réfrigérant / Refrigerant

R134a

Attacco entrata acqua / Water inlet connection
Anschluss für Wasserzufluss / Prise
entrée d'eau / Conexión entrada agua

3/4" Gas

Attacco scarico acqua / Water output connection
Anschluss für Wasserabfluss / Prise écoulement
d'eau / Conexión desagua

mm.

Ø 20

Alimentazione monofase / Single phase input /
Einphasige Spannung / Alimentation uniphasée
Alimentación monofásica

220V-240V - 50 Hz

Alimentazione voltaggi speciali:
Extra voltages:
Andere Spannungen:
Alimentation voltages speciaux:
Otros voltajes especiales:

a richiesta
on request
Lieferbar auf Wunsch
sur demande
según pedido

Capacità deposito / Storage bin
capacity / Inhalt des Vorrats-Eisbehälters /
Capacité de la réserve /
Capacidad del depósito

Kg.

27

Carrozzeria
External structure
Ausführung
Carrosserie
Carrocería

standard (1)
or
inox

Peso netto / Net weight / Netto Gewicht
Poids net / Peso neto

Kg.

67

(1) Pannelli in skinplate colore blu / Panels in skinplate blue coloured / Gehäuse aus blauem Skinplate /
Panneaux en skinplate de couleur bleue / Paneles en skinplate de color azul noche

Temperatura ambiente
Ambient temperature
Raumtemperatur
Température ambiante
Temperatura ambiente

°C	32°	21°	15°	10°	
10°	77	84	87	90	kg
21°	71	77	81	84	kg
32°	70	76	79	82	kg
38°	66	71	74	76	kg

Prod. ghiaccio in 24 h/ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

RAFFR. AD ARIA/AIR COOLED
LUFTGEKÜHLT/REFR. A AIR
REFR. A ARIE

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

Temperatura ambiente
Ambient temperature
Raumtemperatur
Température ambiante
Temperatura ambiente

°C	32°	21°	15°	10°	
10°	75	83	87	90	kg
21°	70	76	80	82	kg
32°	62	67	70	72	kg
38°	50	54	56	58	kg

Prod. ghiaccio in 24 h/ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

(*) con temperatura acqua 15 °C
with water temperature 15 °C
mit Wassertemperatur 15 °C
avec température eau 15 °C
con temperatura agua 15 °C

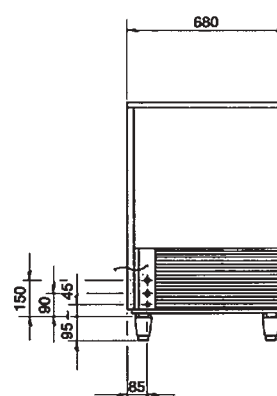
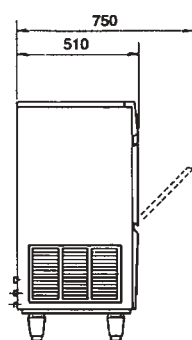
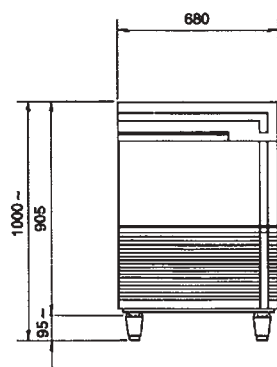
Dimensioni

Dimensions

Masse

Dimensions

Dimensiones



Icematic®

N 140

Modello / Model / Modell / Modèle / Modelo

Produzione di ghiaccio in 24 ore fino a
Ice produced per 24 hours up to
Eisproduktion in 24 Stunden bis zu
Production de glace en 24 h jusqu'à
Producción de hielo en las 24 horas hasta

Kg.

140

Raffreddamento unità condensatrice
Condensing unit cooling
Kondensatoreinheit
Refroidissement de l'unité de condensation
Refrigeración de la unidad condensadora

aria
air
Luft
air
aire

o acqua: consumo n. 65 litri per ora*
or water: consumption n. 65 litres per hour*
oder Wasser: Verbrauch n. 65 liter pro Stunde*
ou eau: consommation n. 65 litres par heure*
o agua: consumo n. 65 litros para hora*

Potenza assorbita / Absorbed power / Leistungsaufnahme
Puissance absorbée / Potencia Absorbida

W. 950

Organo di laminazione
Expansion system
Expansionsystem
Système de détente
Sistema de expansión

capillare
by capillary
Kapillar
capillaire
capillar

Refrigerante / Refrigerant / Kältemittel
Réfrigérant / Refrigérant

R134a

Attacco entrata acqua / Water inlet connection
Anschluss für Wasserzufluss / Prise
entrée d'eau / Conexión entrada agua

3/4" Gas

Attacco scarico acqua / Water output connection
Anschluss für Wasserabfluss / Prise écoulement
d'eau / Conexión desagüe

mm.

Ø 20

Alimentazione monofase / Single phase input /
Eimphasige Spannung / Alimentation monophasé
Alimentación monofásica

220V-240V - 50 Hz

Alimentazione voltaggi speciali:
Extra voltages:
Andere Spannungen:
Alimentation voltages spéciaux:
Otros voltajes especiales:

a richiesta
on request
Lieferbar auf Wunsch
sur demande
según pedido

Capacità deposito / Storage bin
capacity / Inhalt des Vorrats-Eisbehälters /
Capacité de la réserve /
Capacidad del deposito

Kg.

45

Carrozzeria
External structure
Ausführung
Carroserie
Carrocería

standard (1)
or
inox

Peso netto / Net weight / Netto Gewicht
Poids net / Peso neto

Kg.

106

(1) Pannelli in skinplate colore blu / Panels in skinplate blue coloured / Gehäuse aus-blauem Skinplate /
Panneaux en skinplate de couleur bleue / Paneles en skinplate de color azul noche

RAFFR. AD ACQUA/WATER COOLED
WASSERGEKÜHLT/REFR. A EAU
REFR. A AGUA

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

Temperatura ambiente
Ambient temperature
Raumtemperatur
Température ambiante
Temperatura ambiente

°C	32°	21°	15°	10°	
10°	115	125	130	140	kg
21°	113	123	128	133	kg
32°	111	121	126	130	kg
38°	105	113	118	122	kg

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

RAFFR. AD ARIA/AIR COOLED
LUFTGEKÜHLT/REFR. A AIR
REFR. A ARIE

Temperatura acqua/Water temperature
Wassertemperatur/Température eau
Temperatura agua

Temperatura ambiente
Ambient temperature
Raumtemperatur
Température ambiante
Temperatura ambiente

°C	32°	21°	15°	10°	
10°	115	127	133	140	kg
21°	110	122	128	132	kg
32°	98	106	112	115	kg
38°	90	95	99	102	kg

Prod. ghiaccio in 24 h/Ice prod. per 24 h
Eisprod. in 24 h/Prod. de glace en 24 h
Prod. de hielo en 24 h

(*) con temperatura acqua 15 °C
with water temperature 15 °C
mit wassertemperatur 15 °C
avec temperature eau 15 °C
con temperatura agua 15 °C

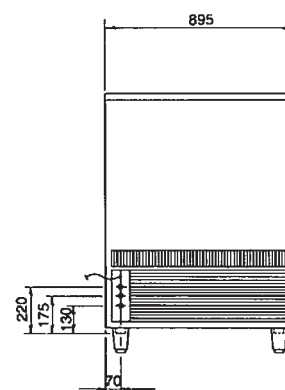
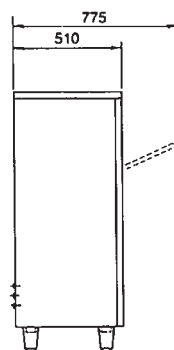
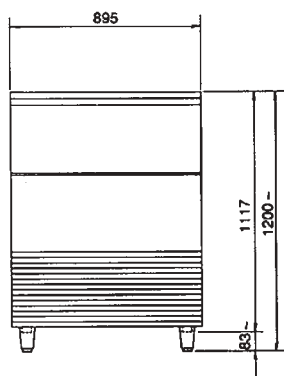
Dimensioni

Dimensions

Masse

Dimensions

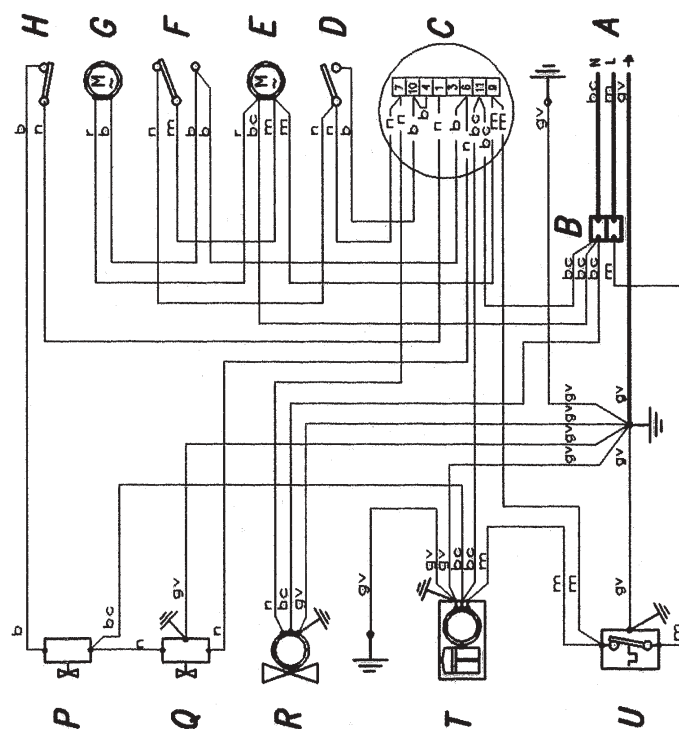
Dimensiones



WIRING DIAGRAMS

N 25

SCHEMA ELETTRICO - WIRING DIAGRAM



LEGENDA COMPONENTI

- A** = CAVO DI ALIMENTAZIONE
B = MORSETTIERA INGRESSO
C = RELE'
D = MICRO IMPULSI
E = MOTORIDUTTORE PALETTE
F = MICRO RIBALTAMENTO
G = MOTORIDUTTORE RIBALTAMENTO
H = MICRO GALLEGGIANTE
P = ELETTROVALVOLA ACQUA
Q = ELETTROVALVOLA GAS
R = ELETTROVENTILATORE
T = COMPRESSORE
U = TERMOSTATO DEPOSITO PIENO
CC1 = RELE' CONTATTO N°1
CC2 = RELE' CONTATTO N°2

LEGENDA COMPONENTS

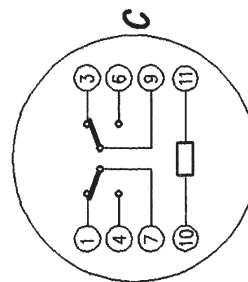
- A** = ELECTRICAL INLET CABLE
B = INPUT TERMINAL BOARD
C = RELAY
D = MICRO SWITCH
E = PADDLE MOTOR
F = HARVEST MICRO SWITCH
G = HARVEST MOTOR
H = FLOAT BALL MICRO SWITCH
P = WATER SOLENOID VALVE
Q = GAS SOLENOID VALVE
R = FAN MOTOR
T = COMPRESSOR
U = FULL BIN THERMOSTAT
CC1 = RELAY CONTACT N°1
CC2 = RELAY CONTACT N°2

COLORI CONDUTTORI

gv = giallo-verde
 bc = blu chiaro
 m = marrone
 n = nero
 b = bianco
 r = rosso

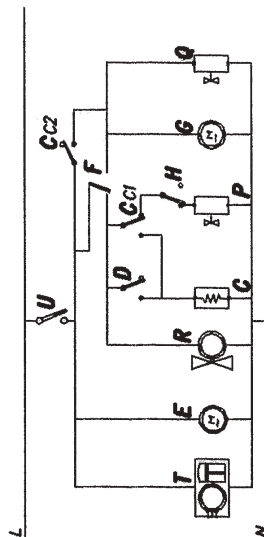
COLOUR OF THE CABLES

gv = yellow-green
 bc = light blue
 m = brown
 n = black
 b = white
 r = red



SEZIONE CAVI / CABLE SECTIONS

1 mmq
 1.5 mmq



N 35

SCHEMA ELETTRICO - WIRING DIAGRAM

LEGENDA COMPONENTS

- A** = ELECTRICAL INLET CABLE
B = INPUT TERMINAL BOARD
C = RELAY
D = MICRO SWITCH
E = PADDLE MOTOR
F = HARVEST MICRO SWITCH
G = HARVEST MOTOR
H = FLOAT BALL MICRO SWITCH
P = WATER SOLENOID VALVE
Q = GAS SOLENOID VALVE
R = FAN MOTOR
T = COMPRESSOR
U = FULL BIN THERMOSTAT
V = THERMOSTAT FAN CONTROL
CC1 = RELAY CONTACT N°1
CC2 = RELAY CONTACT N°2

LEGENDA COMPONENTI

- A** = CAVO DI ALIMENTAZIONE
B = MORSETTIERA INGRESSO
C = RELE'
D = MICRO IMPULSI
E = MOTORIDUTTORE PALETTE
F = MICRO RIBALTAMENTO
G = MOTORIDUTTORE RIBALTAMENTO
H = MICRO GALLEGGIANTE
P = ELETTROVALVOLA ACQUA
Q = ELETTROVALVOLA GAS
R = ELETTROVENTILATORE
T = COMPRESSORE
U = TERMOSTATO DEPOSITO PIENO
V = TERMOSTATO VENTILATORE
CC1 = RELE' CONTATTO N°1
CC2 = RELE' CONTATTO N°2

COLOUR OF THE CABLES

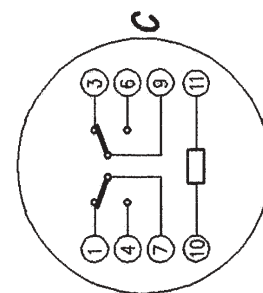
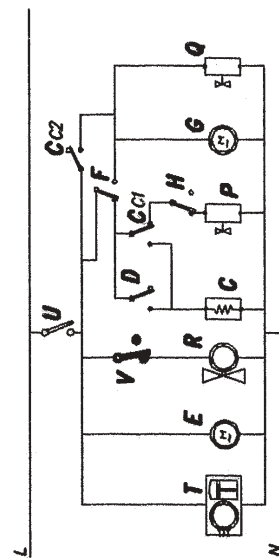
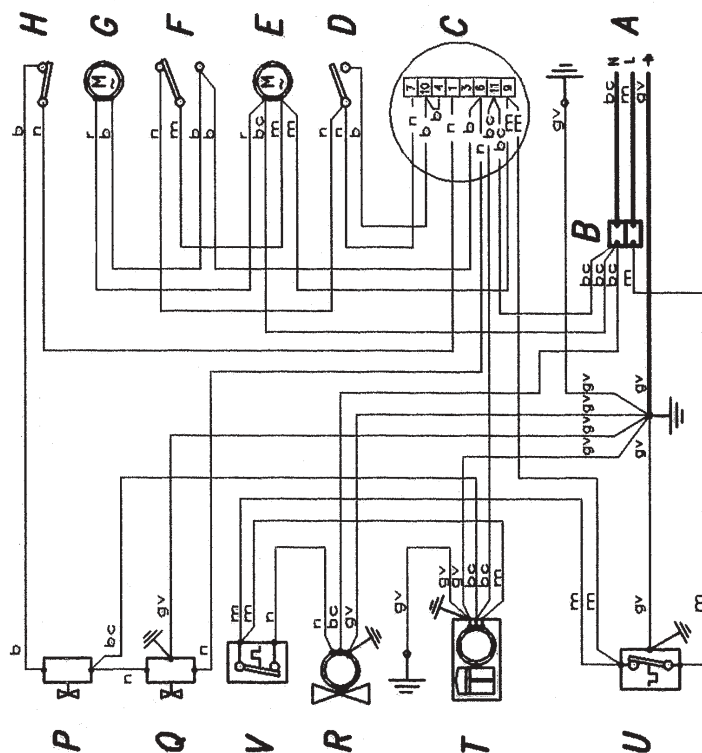
- gv = yellow-green
 bc = light blue
 m = brown
 n = black
 b = white
 r = red

COLORI CONDUTTORI

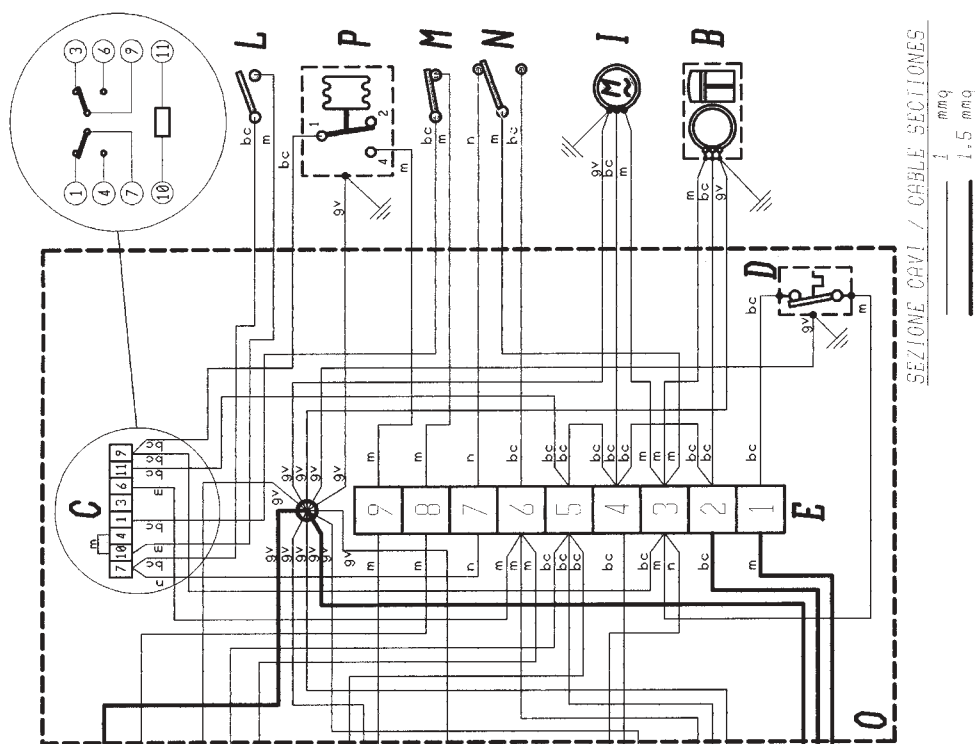
- gv = giallo-verde
 bc = blu chiaro
 m = marrone
 n = nero
 b = bianco
 r = rosso

SEZIONE CAVI / CABLE SECTIONS

- 1 mmq
 — 1.5 mmq



N 50 BI



SEZIONE CAVI / CABLE SECTIONS

1 mmq

1.5 mmq

LEGENDA COMPONENTI

- A = CAVO DI ALIMENTAZIONE
B = COMPRESSORE
C = RELÉ
D = TERMOSTATO
E = ELETTROVALVOLA GAS
F = ELETTROVALVOLA ACQUA
G = MOTORIDUTTORE RIBALTAMENTO (*)
H = MOTORIDUTTORE PALETTE (*)
I = MICRO IMPULSI
L = MICRO SWITCH
M = FLUT BALL MICRO SWITCH
N = HARVEST MICRO SWITCH
O = TERMINAL BOX
P = PRESSOSTATO
Q = SUCTION FAN MOTOR
R1 = COOLED CONDENSER FAN MOTOR 1
R2 = COOLED CONDENSER FAN MOTOR 2
S = RELÉ* CONTATTO N.1
S2 = RELÉ* CONTATTO N.2

LEGENDA COMPONENTI

- A = CAVO DI ALIMENTAZIONE
B = COMPRESSORE
C = RELÉ
D = TERMOSTATO
E = ELETTROVALVOLA GAS
F = ELETTROVALVOLA ACQUA
G = MOTORIDUTTORE RIBALTAMENTO (*)
H = MOTORIDUTTORE PALETTE (*)
I = MICRO IMPULSI
L = MICRO SWITCH
M = FLUT BALL MICRO SWITCH
N = HARVEST MICRO SWITCH
O = TERMINAL BOX
P = PRESSOSTATO
Q = SUCTION FAN MOTOR
R1 = COOLED CONDENSER FAN MOTOR 1
R2 = COOLED CONDENSER FAN MOTOR 2
S = RELÉ* CONTATTO N.1
S2 = RELÉ* CONTATTO N.2

(*) Motore non collegato alla messa a terra nella versione a doppio

isolamento (CLASSE II)

(*) Motor not connected to the grounding cable in the double

insulation version (CLASS II)

COLORI CONDUTTORI

gv = giallo-verde

bc = blu chiaro

m = marrone

n = nero

COLOUR OF THE CABLES

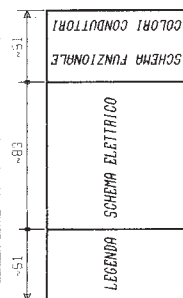
gv = yellow-green

bc = light blue

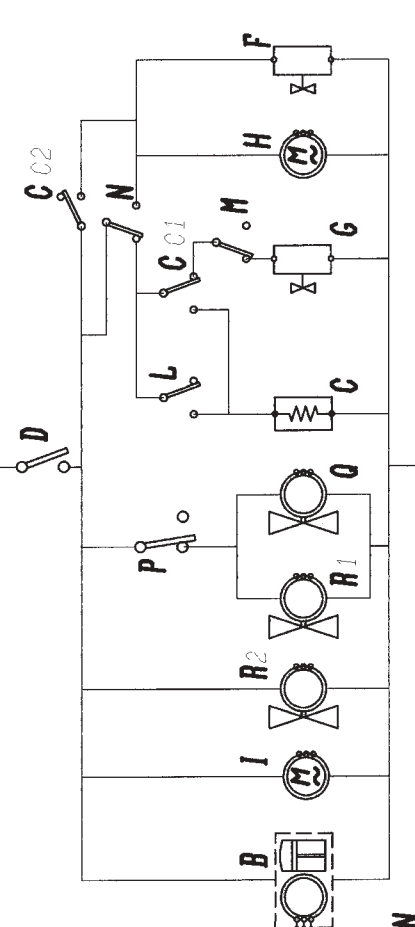
m = brown

n = black

IMPIANTAZIONE ETICHETTA



SCHEMA ELETTRICO FUNZIONALE



N45 - N55 - N70 - N90 - N140

LEGENDA COMPONENTI

A = CAVO DI ALIMENTAZIONE
 B = COMPRESSORE
 C = RELE'
 D = TERMOSTATO
 E = IMORSETTIERA
 F = ELETTROVENTILATORE (N°2 PER N150)
 G = ELETTROVALVOLA GAS
 H = ELETTROVALVOLA ACQUA
 O = MOTORIDUTTORE RIBALTAMENTO ☆
 P = MOTORIDUTTORE PALETTE ☆
 Q = MICRO IMPULSI
 R = MICRO GALLEGGIANTE
 S = MICRO RIBALTAMENTO
 T = SCATOLA CABLAGGIO
 U = PRESSOSTATO
 Cc1 = RELE' CONTATTO n°1
 Cc2 = RELE' CONTATTO n°2

☆ MOTORE NON COLLEGATO ALLA
 MESSA A TERRA NELLA VERSIONE
 A DOPPIO ISOLAMENTO CLASSE II

COLORI CONDUTTORI

m = marrone
 bc = blu chiaro
 gv = giallo-verde
 n = nero

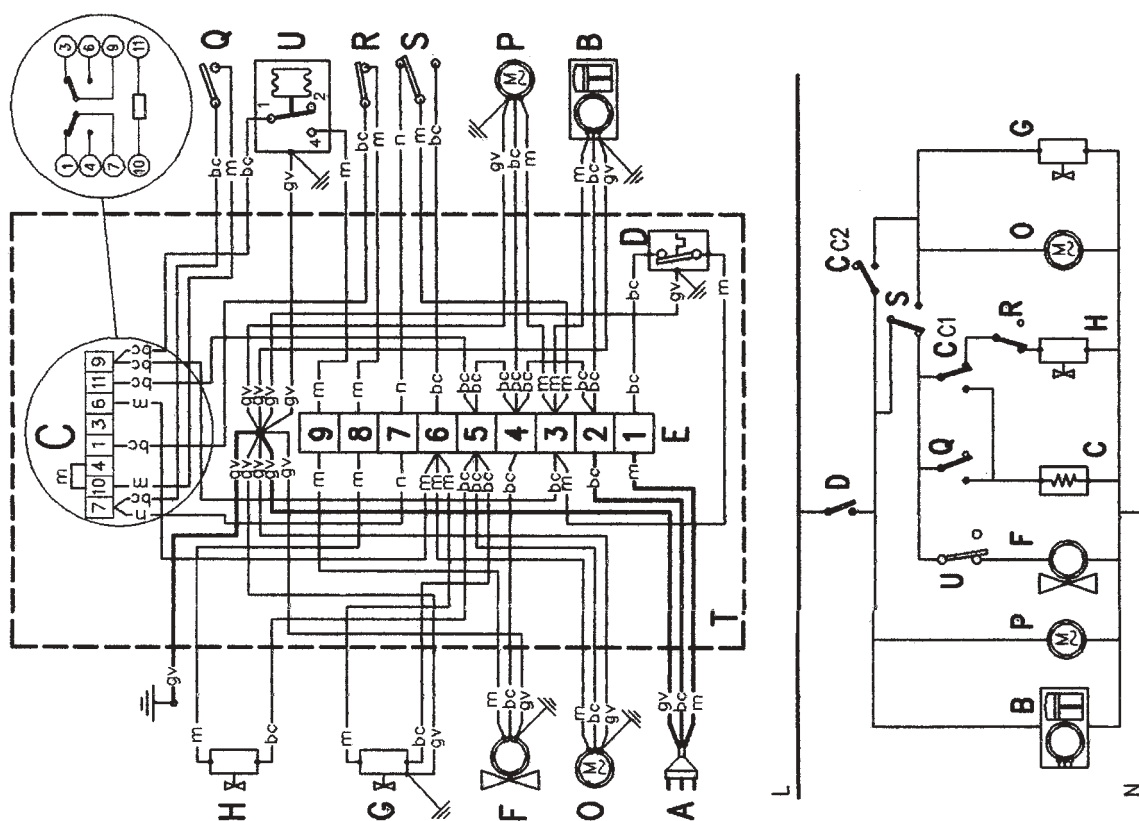
LEGENDA COMPONENTS

A = ELECTRICAL INLET CABLE
 B = COMPRESSOR
 C = RELAY
 D = THERMOSTAT
 E = ELECTRICAL JUNCTION BOX
 F = FAN MOTOR (N°2 FOR N150)
 G = GAS SOLENOID VALVE
 H = WATER SOLENOID VALVE
 O = HARVEST MOTOR ☆
 P = PADDLE MOTOR ☆
 Q = MICRO SWITCH
 R = FLOAT BALL MICRO SWITCH
 S = HARVEST MICRO SWITCH
 T = TERMINAL BOX
 U = PRESSURE SWITCH
 Cc1 = RELAY CONTACT n°1
 Cc2 = RELAY CONTACT n°2

☆ MOTOR NOT CONNECTED TO
 THE GROUNDING CABLE IN THE
 DOUBLE INSULATION VERSION CLASS II

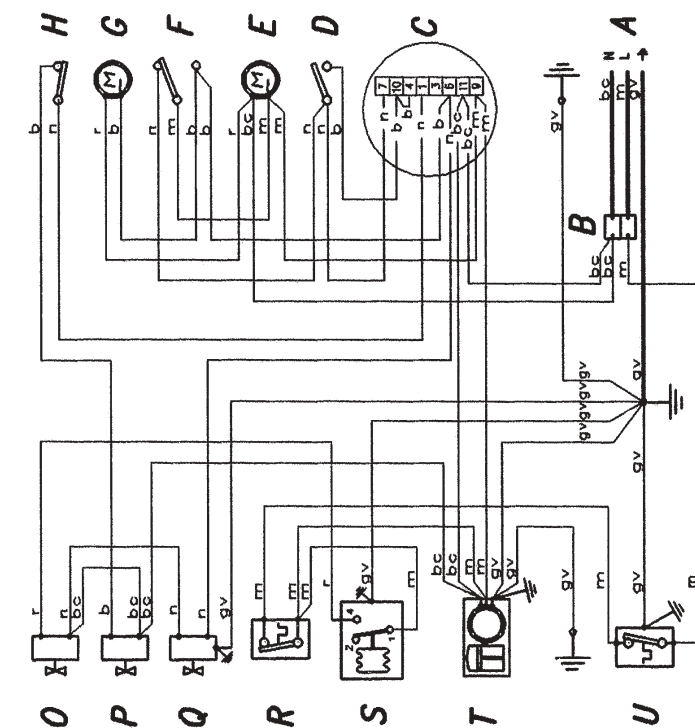
COLOUR OF THE CABLE

m = brown
 bc = light blue
 gv = yellow-green
 n = black



N25W - N35W

SCHEMA ELETTRICO - WIRING DIAGRAM



LEGENDA COMPONENTS

A = ELECTRICAL INLET CABLE
B = INPUT TERMINAL BOARD
C = RELAY
D = MICRO SWITCH
E = PADDLE MOTOR
F = HARVEST MICRO SWITCH
G = HARVEST MOTOR
H = FLOAT BALL MICRO SWITCH
O = COOLING PRESSURE SWITCH
P = WATER SOLENOID VALVE
Q = GAS SOLENOID VALVE
R = SAFETY THERMOSTAT
S = PRESSURE CONTROL
T = COMPRESSOR
U = FULL BIN THERMOSTAT
CC1 = RELAY CONTACT N°1
CC2 = RELAY CONTACT N°2

LEGENDA COMPONENTI

A = CAVO DI ALIMENTAZIONE
B = MORSETTIERA INGRESSO
C = RELE'
D = MICRO IMPULSI
E = MOTORIDUTTORE PALETTE
F = MICRO RIBALTAMENTO
G = MOTORIDUTTORE RIBALTAMENTO
H = MICRO GALLEGGIANTE
O = ELETTROVALVOLA RAFFREDDAMENTO
P = ELETTROVALVOLA ACQUA
Q = ELETTROVALVOLA GAS
R = TERMOSTATO DI SICUREZZA
S = PRESSOSTATO
T = COMPRESSORE
U = TERMOSTATO DEPOSITO PIENO
CC1 = RELE' CONTATTO N°1
CC2 = RELE' CONTATTO N°2

COLOUR OF THE CABLES

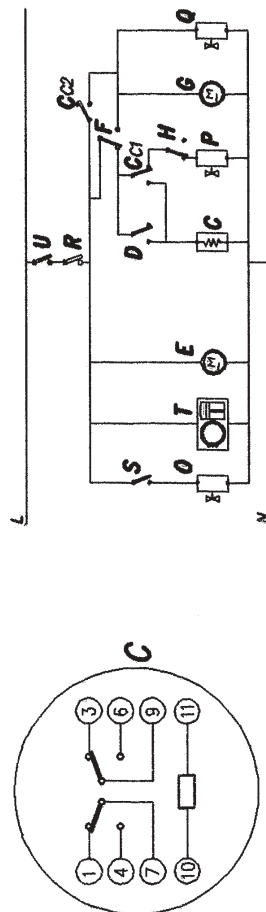
gv= yellow-green
 bc= light blue
 m= brown
 n= black
 b= white
 r= red

COLORI CONDUTTORI

gv= giallo-verde
 bc= blu chiaro
 m= marrone
 n= nero
 b= bianco
 r= rosso

SEZIONE CAVI / CABLE SECTIONS

— 1 mmq
 — 1.5 mmq

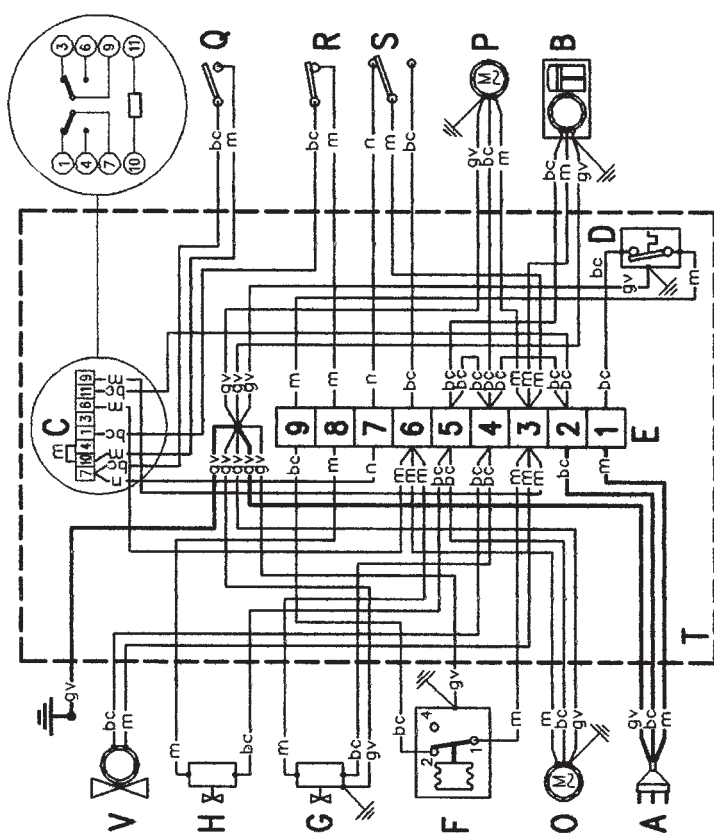


N45W - N55W - N50BI - W

LEGENDA COMPONENTI

- A = CAVO DI ALIMENTAZIONE
 B = COMPRESSORE
 C = RELE'
 D = TERMOSTATO
 E = IMORSETTIERA
 F = PRESSOSTATO MAX
 G = ELETTROVALVOLA GAS
 H = ELETTROVALVOLA ACQUA
 O = MOTORIDUTTORE RIBALTAMENTO ☆
 P = MOTORIDUTTORE PALETTE ☆
 Q = MICRO IMPULSI
 R = MICRO GALLEGGIANTE
 S = MICRO RIBALTAMENTO
 T = SCATOLA CABLAGGIO
 V = ELETTROVENTILATORE
 Cc1 = RELE' CONTATTO n°1
 Cc2 = RELE' CONTATTO n°2

- ☆ MOTORE NON COLLEGATO ALLA
 MESSA A TERRA NELLA VERSIONE
 A DOPPIO ISOLAMENTO CLASSE II



LEGENDA COMPONENTS

- A = ELECTRICAL INLET CABLE
 B = COMPRESSOR
 C = RELAY
 D = THERMOSTAT
 E = ELECTRICAL JUNCTION BOX
 F = MAX PRESSURE CONTROL
 G = GAS SOLENOID VALVE
 H = WATER SOLENOID VALVE
 O = HARVEST MOTOR ☆
 P = PADDLE MOTOR ☆
 Q = MICRO SWITCH
 R = FLOAT BALL MICRO SWITCH
 S = HARVEST MICRO SWITCH
 T = TERMINAL BOX
 V = FAN MOTOR
 Cc1 = RELAY CONTACT n°1
 Cc2 = RELAY CONTACT n°2

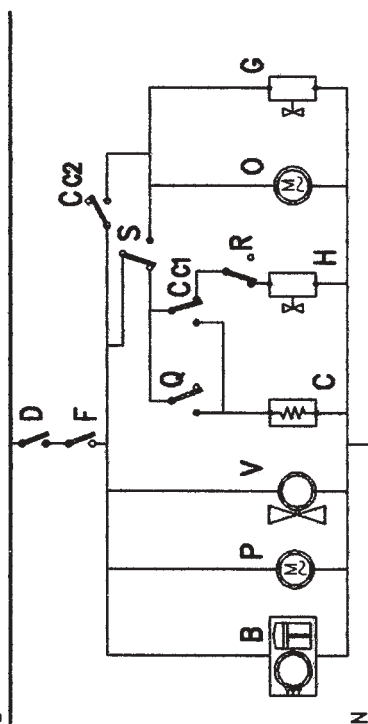
- ☆ MOTOR NOT CONNECTED TO
 THE GROUNDING CABLE IN THE
 DOUBLE INSULATION VERSION CLASS II

COLORI CONDUTTORI

- m = marrone
 bc = blu chiaro
 gv = giallo-verde
 n = nero

COLOUR OF THE CABLE

- m = brown
 bc = light blue
 gv = yellow-green
 n = black



Note

Castel MAC SpA

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E-mail: service@castelmac.it
Web-site: www.castelmac.it

